

表 12-2 公立職訓機構自辦訓練人數－按訓練性質分

單位：人

| 年 月 別 Year and month | | 總 計 Grand total | | 職 前 訓 練 Pre-job training | | | |
|-------------------------|-------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|--|-----------------------------|
| | | | | 計 Total | | 職 訓 師 資 Vocational training lecturers | |
| | | 開 訓 Starting training | 結 訓 Finished training | 開 訓 Starting training | 結 訓 Finished training | 開 訓 Starting training | 結 訓 Finished training |
| 84年 | 1995 | 22,792 | 21,038 | 9,102 | 8,013 | 194 | 198 |
| 85年 | 1996 | 26,978 | 24,657 | 9,513 | 8,582 | 202 | 186 |
| 86年 | 1997 | 29,775 | 28,253 | 11,587 | 10,916 | 220 | 201 |
| 87年 | 1998 | 31,381 | 29,823 | 10,995 | 10,354 | 222 | 210 |
| 88年 | 1999 | 29,053 | 27,065 | 10,554 | 9,428 | 240 | 216 |
| 89年 | 2000 | 28,140 | 30,030 | 10,745 | 10,992 | 176 | 232 |
| 90年 | 2001 | 34,525 | 33,342 | 11,023 | 10,675 | 189 | 167 |
| 91年 | 2002 | 42,351 | 40,410 | 21,231 | 20,705 | — | 186 |
| 92年 | 2003 | 37,041 | 35,347 | 22,387 | 21,425 | — | — |
| 93年 | 2004 | 29,933 | 28,835 | 16,479 | 15,136 | — | — |
| 94年 | 2005 | 30,300 | 28,108 | 18,214 | 16,396 | — | — |
| 95年 | 2006 | 19,751 | 18,292 | 9,001 | 8,166 | — | — |
| 96年 | 2007 | 20,828 | 19,283 | 9,597 | 8,277 | — | — |
| 97年 | 2008 | 22,035 | 20,532 | 10,042 | 8,786 | — | — |
| 98年 | 2009 | 27,490 | 25,848 | 14,819 | 13,393 | — | — |
| 99年 | 2010 | 23,077 | 21,464 | 11,476 | 10,273 | — | — |
| 100年 | 2011 | 21,337 | 19,909 | 11,457 | 10,452 | — | — |
| 101年 | 2012 | 23,355 | 21,483 | 12,527 | 11,316 | — | — |
| 102年 | 2013 | 25,114 | 23,106 | 13,367 | 12,158 | — | — |
| 103年 | 2014 | 25,052 | 23,088 | 12,771 | 11,633 | — | — |
| 104年 | 2015 | 24,675 | 22,649 | 12,638 | 11,392 | — | — |
| 105年 | 2016 | 25,285 | 23,675 | 12,289 | 11,396 | — | — |
| 106年 | 2017 | 24,762 | 22,683 | 12,805 | 11,175 | — | — |
| 107年 | 2018 | 23,279 | 21,648 | 11,730 | 10,515 | — | — |
| 108年 | 2019 | 23,067 | 21,625 | 11,736 | 10,616 | — | — |
| 1月 | Jan. | 3,673 | 554 | 1,723 | 312 | — | — |
| 2月 | Feb. | 871 | 540 | 533 | 294 | — | — |
| 3月 | Mar. | 2,091 | 1,847 | 1,223 | 1,066 | — | — |
| 4月 | Apr. | 1,898 | 1,547 | 1,200 | 537 | — | — |
| 5月 | May | 2,346 | 1,526 | 865 | 716 | — | — |
| 6月 | June | 1,293 | 2,145 | 347 | 957 | — | — |
| 7月 | July | 3,054 | 2,054 | 1,917 | 1,273 | — | — |
| 8月 | Aug. | 1,692 | 3,025 | 760 | 1,199 | — | — |
| 9月 | Sept. | 3,506 | 1,830 | 1,407 | 1,060 | — | — |
| 10月 | Oct. | 1,758 | 1,217 | 1,321 | 623 | — | — |
| 11月 | Nov. | 598 | 1,272 | 248 | 409 | — | — |
| 12月 | Dec. | 287 | 4,068 | 192 | 2,170 | — | — |

資料來源：公立職訓機構。

Table 12-2 Number of Trainees in the Self-Sponsored Training at the Public Vocational Training Institute by Nature of Training

Unit : Person

| 職 前 訓 練 Pre-job training | | | | | | | |
|-----------------------------|-------------------------|-----------------------------|-------------------------|---|-------------------------|---------------------------|-------------------------|
| 高級技術員 Senior technicians | | 一般技術員 Junior technicians | | 服務、佐理人員 Service workers & assistants | | 身心障礙者(專班) Disabilities | |
| 開訓 Starting training | 結訓 Finished training | 開訓 Starting training | 結訓 Finished training | 開訓 Starting training | 結訓 Finished training | 開訓 Starting training | 結訓 Finished training |
| 387 | 384 | 5,639 | 4,882 | 2,595 | 2,268 | — | — |
| 389 | 331 | 5,765 | 5,255 | 2,919 | 2,607 | — | — |
| 407 | 329 | 6,767 | 6,429 | 3,925 | 3,701 | 39 | 19 |
| 493 | 309 | 6,268 | 5,938 | 3,533 | 3,419 | 53 | 51 |
| 498 | 328 | 5,869 | 5,245 | 3,640 | 3,372 | 45 | 50 |
| 484 | 418 | 6,236 | 6,567 | 3,434 | 3,294 | 79 | 111 |
| 466 | 421 | 5,846 | 5,723 | 3,922 | 3,735 | 93 | 91 |
| 298 | 470 | 10,301 | 9,963 | 10,160 | 9,629 | 77 | 74 |
| 33 | 215 | 13,325 | 12,379 | 8,728 | 8,504 | 23 | 23 |
| 37 | 219 | 9,349 | 8,230 | 6,714 | 6,316 | — | — |
| 37 | 158 | 11,421 | 9,892 | 6,426 | 6,032 | 9 | 9 |
| 35 | 24 | 6,137 | 5,547 | 2,642 | 2,403 | — | — |
| 38 | 32 | 6,260 | 5,282 | 3,104 | 2,776 | — | — |
| 50 | 28 | 6,358 | 5,470 | 3,450 | 3,132 | 38 | 19 |
| 26 | 33 | 9,094 | 8,105 | 5,443 | 5,000 | 17 | 30 |
| 37 | 37 | 6,539 | 5,868 | 4,673 | 4,152 | 20 | 18 |
| — | 48 | 5,885 | 5,381 | 5,477 | 4,930 | 8 | 7 |
| — | 20 | 6,739 | 6,034 | 5,587 | 5,108 | 80 | 35 |
| — | 30 | 7,303 | 6,439 | 5,896 | 5,533 | 27 | 23 |
| — | — | 6,868 | 6,291 | 5,798 | 5,239 | — | — |
| — | — | 6,457 | 5,819 | 6,081 | 5,477 | — | — |
| — | — | 6,285 | 5,894 | 5,899 | 5,400 | — | — |
| — | — | 6,733 | 5,816 | 6,072 | 5,359 | — | — |
| — | — | 5,912 | 5,224 | 5,818 | 5,291 | — | — |
| — | — | 5,875 | 5,303 | 5,861 | 5,313 | — | — |
| — | — | 819 | 119 | 904 | 193 | — | — |
| — | — | 304 | 208 | 229 | 86 | — | — |
| — | — | 740 | 614 | 483 | 452 | — | — |
| — | — | 554 | 329 | 646 | 208 | — | — |
| — | — | 352 | 302 | 513 | 414 | — | — |
| — | — | 122 | 535 | 225 | 422 | — | — |
| — | — | 1,057 | 536 | 860 | 737 | — | — |
| — | — | 299 | 528 | 461 | 671 | — | — |
| — | — | 597 | 586 | 810 | 474 | — | — |
| — | — | 772 | 354 | 549 | 269 | — | — |
| — | — | 147 | 236 | 101 | 173 | — | — |
| — | — | 112 | 956 | 80 | 1,214 | — | — |

Source : The Public Vocational Training Institute.

表 12-2 公立職訓機構自辦訓練人數－按訓練性質分(續)

單位：人

| 年 月 別 Year and month | | 職前訓練 Pre-job training | | 在 職 訓 練 | | | |
|-------------------------|-------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|---------------------------------------|-----------------------------|
| | | 漁業人員 Fisheries personnel | | 計 Total | | 職訓師資 Vocational training lecturers | |
| | | 開 訓 Starting training | 結 訓 Finished training | 開 訓 Starting training | 結 訓 Finished training | 開 訓 Starting training | 結 訓 Finished training |
| 84年 | 1995 | 287 | 281 | 13,690 | 13,025 | 311 | 311 |
| 85年 | 1996 | 238 | 203 | 17,465 | 16,075 | 43 | 41 |
| 86年 | 1997 | 229 | 237 | 18,188 | 17,337 | 206 | 216 |
| 87年 | 1998 | 426 | 427 | 20,386 | 19,469 | 245 | 244 |
| 88年 | 1999 | 262 | 217 | 18,499 | 17,637 | 154 | 154 |
| 89年 | 2000 | 336 | 370 | 17,395 | 19,038 | 124 | 124 |
| 90年 | 2001 | 507 | 538 | 23,502 | 22,667 | 225 | 225 |
| 91年 | 2002 | 395 | 383 | 21,120 | 19,705 | 123 | 63 |
| 92年 | 2003 | 278 | 304 | 14,654 | 13,922 | 63 | 122 |
| 93年 | 2004 | 379 | 371 | 13,454 | 13,699 | 89 | 89 |
| 94年 | 2005 | 321 | 305 | 12,086 | 11,712 | 8 | 8 |
| 95年 | 2006 | 187 | 192 | 10,750 | 10,126 | — | — |
| 96年 | 2007 | 195 | 187 | 11,231 | 11,006 | — | — |
| 97年 | 2008 | 146 | 137 | 11,993 | 11,746 | — | — |
| 98年 | 2009 | 239 | 225 | 12,671 | 12,455 | — | — |
| 99年 | 2010 | 207 | 198 | 11,601 | 11,191 | — | — |
| 100年 | 2011 | 87 | 86 | 9,880 | 9,457 | — | — |
| 101年 | 2012 | 121 | 119 | 10,828 | 10,167 | — | — |
| 102年 | 2013 | 141 | 133 | 11,747 | 10,948 | — | — |
| 103年 | 2014 | 105 | 103 | 12,281 | 11,455 | — | — |
| 104年 | 2015 | 100 | 96 | 12,037 | 11,257 | — | — |
| 105年 | 2016 | 105 | 102 | 12,996 | 12,279 | — | — |
| 106年 | 2017 | — | — | 11,957 | 11,508 | — | — |
| 107年 | 2018 | — | — | 11,549 | 11,133 | — | — |
| 108年 | 2019 | — | — | 11,331 | 11,009 | — | — |
| 1月 | Jan. | — | — | 1,950 | 242 | — | — |
| 2月 | Feb. | — | — | 338 | 246 | — | — |
| 3月 | Mar. | — | — | 868 | 781 | — | — |
| 4月 | Apr. | — | — | 698 | 1,010 | — | — |
| 5月 | May | — | — | 1,481 | 810 | — | — |
| 6月 | June | — | — | 946 | 1,188 | — | — |
| 7月 | July | — | — | 1,137 | 781 | — | — |
| 8月 | Aug. | — | — | 932 | 1,826 | — | — |
| 9月 | Sept. | — | — | 2,099 | 770 | — | — |
| 10月 | Oct. | — | — | 437 | 594 | — | — |
| 11月 | Nov. | — | — | 350 | 863 | — | — |
| 12月 | Dec. | — | — | 95 | 1,898 | — | — |

Table 12-2 Number of Trainees in the Self-Sponsored Training at the Public Vocational Training Institute by Nature of Training (Cont.)

Unit : Person

| On-the-job training | | | | | | | |
|---------------------------------------|-------------------------|---|-------------------------|-----------------------------|-------------------------|-------------------------|-------------------------|
| 技術員工 Skilled technicians & workers | | 服務、佐理人員 Service workers & assistants | | 漁業人員 Fisheries personnel | | 其他 Others | |
| 開訓 Starting training | 結訓 Finished training | 開訓 Starting training | 結訓 Finished training | 開訓 Starting training | 結訓 Finished training | 開訓 Starting training | 結訓 Finished training |
| 8,823 | 8,511 | 3,828 | 3,497 | 462 | 424 | 266 | 282 |
| 10,476 | 9,508 | 4,938 | 4,565 | 411 | 391 | 1,597 | 1,570 |
| 11,480 | 10,966 | 5,077 | 4,531 | 537 | 501 | 888 | 1,123 |
| 12,142 | 11,311 | 6,527 | 6,233 | 549 | 569 | 923 | 1,112 |
| 9,938 | 9,456 | 6,303 | 5,954 | 982 | 881 | 1,122 | 1,192 |
| 9,172 | 10,370 | 6,096 | 6,607 | 870 | 872 | 1,133 | 1,065 |
| 11,751 | 11,444 | 10,203 | 9,689 | 414 | 402 | 909 | 907 |
| 10,749 | 9,982 | 8,691 | 8,125 | 1,226 | 1,204 | 331 | 331 |
| 9,455 | 8,974 | 3,987 | 3,709 | 952 | 926 | 197 | 191 |
| 9,286 | 9,572 | 3,553 | 3,522 | 427 | 417 | 99 | 99 |
| 8,888 | 8,420 | 2,496 | 2,592 | 694 | 692 | — | — |
| 7,473 | 7,018 | 2,578 | 2,409 | 699 | 699 | — | — |
| 7,425 | 7,330 | 3,025 | 2,913 | 781 | 763 | — | — |
| 8,215 | 7,913 | 3,032 | 3,102 | 746 | 731 | — | — |
| 7,005 | 6,847 | 2,621 | 2,647 | 3,045 | 2,961 | — | — |
| 7,340 | 7,089 | 2,338 | 2,244 | 1,923 | 1,858 | — | — |
| 6,898 | 6,597 | 2,113 | 2,006 | 869 | 854 | — | — |
| 7,472 | 7,069 | 2,556 | 2,314 | 800 | 784 | — | — |
| 7,601 | 6,952 | 3,279 | 3,144 | 867 | 852 | — | — |
| 7,765 | 7,170 | 3,671 | 3,455 | 845 | 830 | — | — |
| 7,439 | 6,959 | 3,800 | 3,508 | 798 | 790 | — | — |
| 7,797 | 7,349 | 4,276 | 4,022 | 923 | 908 | — | — |
| 7,089 | 6,726 | 3,981 | 3,907 | 887 | 875 | — | — |
| 7,039 | 6,703 | 3,545 | 3,458 | 965 | 972 | — | — |
| 7,101 | 6,927 | 3,283 | 3,144 | 947 | 938 | — | — |
| 1,323 | 169 | 627 | 73 | — | — | — | — |
| 228 | 161 | 74 | 85 | 36 | — | — | — |
| 546 | 281 | 265 | 426 | 57 | 74 | — | — |
| 472 | 835 | 187 | 118 | 39 | 57 | — | — |
| 887 | 439 | 393 | 271 | 201 | 100 | — | — |
| 575 | 825 | 302 | 268 | 69 | 95 | — | — |
| 578 | 309 | 435 | 303 | 124 | 169 | — | — |
| 531 | 1,246 | 309 | 464 | 92 | 116 | — | — |
| 1,445 | 360 | 533 | 325 | 121 | 85 | — | — |
| 258 | 350 | 65 | 167 | 114 | 77 | — | — |
| 211 | 441 | 45 | 270 | 94 | 152 | — | — |
| 47 | 1,511 | 48 | 374 | — | 13 | — | — |