

表 11-2 公立職訓機構自辦訓練人數－按訓練性質分

單位：人

| 年 月 別<br>Year and month | 總 計<br>Grand total          |                             | 職 前 訓 練<br>Pre-job training |                             |                                          |                             |
|-------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|------------------------------------------|-----------------------------|
|                         | 計<br>Total                  |                             | 計<br>Total                  |                             | 職 訓 師 資<br>Vocational training lecturers |                             |
|                         | 開 訓<br>Starting<br>training | 結 訓<br>Finished<br>training | 開 訓<br>Starting<br>training | 結 訓<br>Finished<br>training | 開 訓<br>Starting<br>training              | 結 訓<br>Finished<br>training |
| 85年 1996                | 26,978                      | 24,657                      | 9,513                       | 8,582                       | 202                                      | 186                         |
| 86年 1997                | 29,775                      | 28,253                      | 11,587                      | 10,916                      | 220                                      | 201                         |
| 87年 1998                | 31,381                      | 29,823                      | 10,995                      | 10,354                      | 222                                      | 210                         |
| 88年 1999                | 29,053                      | 27,065                      | 10,554                      | 9,428                       | 240                                      | 216                         |
| 89年 2000                | 28,140                      | 30,030                      | 10,745                      | 10,992                      | 176                                      | 232                         |
| 90年 2001                | 34,525                      | 33,342                      | 11,023                      | 10,675                      | 189                                      | 167                         |
| 91年 2002                | 42,351                      | 40,410                      | 21,231                      | 20,705                      | —                                        | 186                         |
| 92年 2003                | 37,041                      | 35,347                      | 22,387                      | 21,425                      | —                                        | —                           |
| 93年 2004                | 29,933                      | 28,835                      | 16,479                      | 15,136                      | —                                        | —                           |
| 94年 2005                | 30,300                      | 28,108                      | 18,214                      | 16,396                      | —                                        | —                           |
| 95年 2006                | 19,751                      | 18,292                      | 9,001                       | 8,166                       | —                                        | —                           |
| 96年 2007                | 20,828                      | 19,283                      | 9,597                       | 8,277                       | —                                        | —                           |
| 97年 2008                | 22,035                      | 20,532                      | 10,042                      | 8,786                       | —                                        | —                           |
| 98年 2009                | 27,490                      | 25,848                      | 14,819                      | 13,393                      | —                                        | —                           |
| 99年 2010                | 23,077                      | 21,464                      | 11,476                      | 10,273                      | —                                        | —                           |
| 100年 2011               | 21,337                      | 19,909                      | 11,457                      | 10,452                      | —                                        | —                           |
| 101年 2012               | 23,355                      | 21,483                      | 12,527                      | 11,316                      | —                                        | —                           |
| 102年 2013               | 25,114                      | 23,106                      | 13,367                      | 12,158                      | —                                        | —                           |
| 103年 2014               | 25,052                      | 23,088                      | 12,771                      | 11,633                      | —                                        | —                           |
| 104年 2015               | 24,675                      | 22,649                      | 12,638                      | 11,392                      | —                                        | —                           |
| 105年 2016               | 25,285                      | 23,675                      | 12,289                      | 11,396                      | —                                        | —                           |
| 106年 2017               | 24,762                      | 22,683                      | 12,805                      | 11,175                      | —                                        | —                           |
| 107年 2018               | 23,279                      | 21,648                      | 11,730                      | 10,515                      | —                                        | —                           |
| 108年 2019               | 23,067                      | 21,625                      | 11,736                      | 10,616                      | —                                        | —                           |
| 109年 2020               | 23,121                      | 21,517                      | 11,996                      | 10,674                      | —                                        | —                           |
| 1月 Jan.                 | 3,350                       | 355                         | 1,625                       | 197                         | —                                        | —                           |
| 2月 Feb.                 | 1,340                       | 447                         | 694                         | 105                         | —                                        | —                           |
| 3月 Mar.                 | 2,040                       | 1,831                       | 1,219                       | 1,103                       | —                                        | —                           |
| 4月 Apr.                 | 1,709                       | 1,628                       | 1,061                       | 662                         | —                                        | —                           |
| 5月 May                  | 2,454                       | 1,523                       | 784                         | 526                         | —                                        | —                           |
| 6月 June                 | 1,138                       | 2,123                       | 557                         | 1,296                       | —                                        | —                           |
| 7月 July                 | 2,826                       | 2,249                       | 1,748                       | 1,413                       | —                                        | —                           |
| 8月 Aug.                 | 1,875                       | 2,723                       | 1,117                       | 753                         | —                                        | —                           |
| 9月 Sept.                | 3,359                       | 1,597                       | 1,310                       | 963                         | —                                        | —                           |
| 10月 Oct.                | 1,746                       | 989                         | 1,142                       | 526                         | —                                        | —                           |
| 11月 Nov.                | 836                         | 1,602                       | 435                         | 711                         | —                                        | —                           |
| 12月 Dec.                | 448                         | 4,450                       | 304                         | 2,419                       | —                                        | —                           |

資料來源：公立職訓機構。

Table 11-2 Number of Trainees in the Self-Sponsored Training at the Public Vocational Training Institute by Nature of Training

Unit : Person

| 職 前 訓 練 Pre-job training    |                             |                             |                             |                                         |                             |                             |                             |
|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------------------|-----------------------------|-----------------------------|-----------------------------|
| 高級技術員<br>Senior technicians |                             | 一般技術員<br>Junior technicians |                             | 服務、佐理人員<br>Service workers & assistants |                             | 身心障礙者(專班)<br>Disabilities   |                             |
| 開 訓<br>Starting<br>training | 結 訓<br>Finished<br>training | 開 訓<br>Starting<br>training | 結 訓<br>Finished<br>training | 開 訓<br>Starting<br>training             | 結 訓<br>Finished<br>training | 開 訓<br>Starting<br>training | 結 訓<br>Finished<br>training |
| 389                         | 331                         | 5,765                       | 5,255                       | 2,919                                   | 2,607                       | —                           | —                           |
| 407                         | 329                         | 6,767                       | 6,429                       | 3,925                                   | 3,701                       | 39                          | 19                          |
| 493                         | 309                         | 6,268                       | 5,938                       | 3,533                                   | 3,419                       | 53                          | 51                          |
| 498                         | 328                         | 5,869                       | 5,245                       | 3,640                                   | 3,372                       | 45                          | 50                          |
| 484                         | 418                         | 6,236                       | 6,567                       | 3,434                                   | 3,294                       | 79                          | 111                         |
| 466                         | 421                         | 5,846                       | 5,723                       | 3,922                                   | 3,735                       | 93                          | 91                          |
| 298                         | 470                         | 10,301                      | 9,963                       | 10,160                                  | 9,629                       | 77                          | 74                          |
| 33                          | 215                         | 13,325                      | 12,379                      | 8,728                                   | 8,504                       | 23                          | 23                          |
| 37                          | 219                         | 9,349                       | 8,230                       | 6,714                                   | 6,316                       | —                           | —                           |
| 37                          | 158                         | 11,421                      | 9,892                       | 6,426                                   | 6,032                       | 9                           | 9                           |
| 35                          | 24                          | 6,137                       | 5,547                       | 2,642                                   | 2,403                       | —                           | —                           |
| 38                          | 32                          | 6,260                       | 5,282                       | 3,104                                   | 2,776                       | —                           | —                           |
| 50                          | 28                          | 6,358                       | 5,470                       | 3,450                                   | 3,132                       | 38                          | 19                          |
| 26                          | 33                          | 9,094                       | 8,105                       | 5,443                                   | 5,000                       | 17                          | 30                          |
| 37                          | 37                          | 6,539                       | 5,868                       | 4,673                                   | 4,152                       | 20                          | 18                          |
| —                           | 48                          | 5,885                       | 5,381                       | 5,477                                   | 4,930                       | 8                           | 7                           |
| —                           | 20                          | 6,739                       | 6,034                       | 5,587                                   | 5,108                       | 80                          | 35                          |
| —                           | 30                          | 7,303                       | 6,439                       | 5,896                                   | 5,533                       | 27                          | 23                          |
| —                           | —                           | 6,868                       | 6,291                       | 5,798                                   | 5,239                       | —                           | —                           |
| —                           | —                           | 6,457                       | 5,819                       | 6,081                                   | 5,477                       | —                           | —                           |
| —                           | —                           | 6,285                       | 5,894                       | 5,899                                   | 5,400                       | —                           | —                           |
| —                           | —                           | 6,733                       | 5,816                       | 6,072                                   | 5,359                       | —                           | —                           |
| —                           | —                           | 5,912                       | 5,224                       | 5,818                                   | 5,291                       | —                           | —                           |
| —                           | —                           | 5,875                       | 5,303                       | 5,861                                   | 5,313                       | —                           | —                           |
| —                           | —                           | 6,029                       | 5,314                       | 5,967                                   | 5,360                       | —                           | —                           |
| —                           | —                           | 771                         | 36                          | 854                                     | 161                         | —                           | —                           |
| —                           | —                           | 378                         | 79                          | 316                                     | 26                          | —                           | —                           |
| —                           | —                           | 641                         | 576                         | 578                                     | 527                         | —                           | —                           |
| —                           | —                           | 517                         | 463                         | 544                                     | 199                         | —                           | —                           |
| —                           | —                           | 353                         | 228                         | 431                                     | 298                         | —                           | —                           |
| —                           | —                           | 274                         | 661                         | 283                                     | 635                         | —                           | —                           |
| —                           | —                           | 930                         | 688                         | 818                                     | 725                         | —                           | —                           |
| —                           | —                           | 508                         | 240                         | 609                                     | 513                         | —                           | —                           |
| —                           | —                           | 618                         | 547                         | 692                                     | 416                         | —                           | —                           |
| —                           | —                           | 584                         | 260                         | 558                                     | 266                         | —                           | —                           |
| —                           | —                           | 279                         | 474                         | 156                                     | 237                         | —                           | —                           |
| —                           | —                           | 176                         | 1,062                       | 128                                     | 1,357                       | —                           | —                           |

Source : The Public Vocational Training Institute.

表 11-2 公立職訓機構自辦訓練人數－按訓練性質分(續)

單位：人

| 年 月 別<br>Year and month |       | 職 前 訓 練 Pre-job training       |                             | 在 職 訓 練                     |                             |                                          |                             |
|-------------------------|-------|--------------------------------|-----------------------------|-----------------------------|-----------------------------|------------------------------------------|-----------------------------|
|                         |       | 漁 業 人 員<br>Fisheries personnel |                             | 計<br>Total                  |                             | 職 訓 師 資<br>Vocational training lecturers |                             |
|                         |       | 開 訓<br>Starting<br>training    | 結 訓<br>Finished<br>training | 開 訓<br>Starting<br>training | 結 訓<br>Finished<br>training | 開 訓<br>Starting<br>training              | 結 訓<br>Finished<br>training |
| 85年                     | 1996  | 238                            | 203                         | 17,465                      | 16,075                      | 43                                       | 41                          |
| 86年                     | 1997  | 229                            | 237                         | 18,188                      | 17,337                      | 206                                      | 216                         |
| 87年                     | 1998  | 426                            | 427                         | 20,386                      | 19,469                      | 245                                      | 244                         |
| 88年                     | 1999  | 262                            | 217                         | 18,499                      | 17,637                      | 154                                      | 154                         |
| 89年                     | 2000  | 336                            | 370                         | 17,395                      | 19,038                      | 124                                      | 124                         |
| 90年                     | 2001  | 507                            | 538                         | 23,502                      | 22,667                      | 225                                      | 225                         |
| 91年                     | 2002  | 395                            | 383                         | 21,120                      | 19,705                      | 123                                      | 63                          |
| 92年                     | 2003  | 278                            | 304                         | 14,654                      | 13,922                      | 63                                       | 122                         |
| 93年                     | 2004  | 379                            | 371                         | 13,454                      | 13,699                      | 89                                       | 89                          |
| 94年                     | 2005  | 321                            | 305                         | 12,086                      | 11,712                      | 8                                        | 8                           |
| 95年                     | 2006  | 187                            | 192                         | 10,750                      | 10,126                      | —                                        | —                           |
| 96年                     | 2007  | 195                            | 187                         | 11,231                      | 11,006                      | —                                        | —                           |
| 97年                     | 2008  | 146                            | 137                         | 11,993                      | 11,746                      | —                                        | —                           |
| 98年                     | 2009  | 239                            | 225                         | 12,671                      | 12,455                      | —                                        | —                           |
| 99年                     | 2010  | 207                            | 198                         | 11,601                      | 11,191                      | —                                        | —                           |
| 100年                    | 2011  | 87                             | 86                          | 9,880                       | 9,457                       | —                                        | —                           |
| 101年                    | 2012  | 121                            | 119                         | 10,828                      | 10,167                      | —                                        | —                           |
| 102年                    | 2013  | 141                            | 133                         | 11,747                      | 10,948                      | —                                        | —                           |
| 103年                    | 2014  | 105                            | 103                         | 12,281                      | 11,455                      | —                                        | —                           |
| 104年                    | 2015  | 100                            | 96                          | 12,037                      | 11,257                      | —                                        | —                           |
| 105年                    | 2016  | 105                            | 102                         | 12,996                      | 12,279                      | —                                        | —                           |
| 106年                    | 2017  | —                              | —                           | 11,957                      | 11,508                      | —                                        | —                           |
| 107年                    | 2018  | —                              | —                           | 11,549                      | 11,133                      | —                                        | —                           |
| 108年                    | 2019  | —                              | —                           | 11,331                      | 11,009                      | —                                        | —                           |
| 109年                    | 2020  | —                              | —                           | 11,125                      | 10,843                      | —                                        | —                           |
| 1月                      | Jan.  | —                              | —                           | 1,725                       | 158                         | —                                        | —                           |
| 2月                      | Feb.  | —                              | —                           | 646                         | 342                         | —                                        | —                           |
| 3月                      | Mar.  | —                              | —                           | 821                         | 728                         | —                                        | —                           |
| 4月                      | Apr.  | —                              | —                           | 648                         | 966                         | —                                        | —                           |
| 5月                      | May   | —                              | —                           | 1,670                       | 997                         | —                                        | —                           |
| 6月                      | June  | —                              | —                           | 581                         | 827                         | —                                        | —                           |
| 7月                      | July  | —                              | —                           | 1,078                       | 836                         | —                                        | —                           |
| 8月                      | Aug.  | —                              | —                           | 758                         | 1,970                       | —                                        | —                           |
| 9月                      | Sept. | —                              | —                           | 2,049                       | 634                         | —                                        | —                           |
| 10月                     | Oct.  | —                              | —                           | 604                         | 463                         | —                                        | —                           |
| 11月                     | Nov.  | —                              | —                           | 401                         | 891                         | —                                        | —                           |
| 12月                     | Dec.  | —                              | —                           | 144                         | 2,031                       | —                                        | —                           |

Table 11-2 Number of Trainees in the Self-Sponsored Training at the Public Vocational Training Institute by Nature of Training (Cont.)

Unit : Person

| On-the-job training                   |                             |                                         |                             |                             |                             |                             |                             |
|---------------------------------------|-----------------------------|-----------------------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|
| 技術員工<br>Skilled technicians & workers |                             | 服務、佐理人員<br>Service workers & assistants |                             | 漁業人員<br>Fisheries personnel |                             | 其 他<br>Others               |                             |
| 開 訓<br>Starting<br>training           | 結 訓<br>Finished<br>training | 開 訓<br>Starting<br>training             | 結 訓<br>Finished<br>training | 開 訓<br>Starting<br>training | 結 訓<br>Finished<br>training | 開 訓<br>Starting<br>training | 結 訓<br>Finished<br>training |
| 10,476                                | 9,508                       | 4,938                                   | 4,565                       | 411                         | 391                         | 1,597                       | 1,570                       |
| 11,480                                | 10,966                      | 5,077                                   | 4,531                       | 537                         | 501                         | 888                         | 1,123                       |
| 12,142                                | 11,311                      | 6,527                                   | 6,233                       | 549                         | 569                         | 923                         | 1,112                       |
| 9,938                                 | 9,456                       | 6,303                                   | 5,954                       | 982                         | 881                         | 1,122                       | 1,192                       |
| 9,172                                 | 10,370                      | 6,096                                   | 6,607                       | 870                         | 872                         | 1,133                       | 1,065                       |
| 11,751                                | 11,444                      | 10,203                                  | 9,689                       | 414                         | 402                         | 909                         | 907                         |
| 10,749                                | 9,982                       | 8,691                                   | 8,125                       | 1,226                       | 1,204                       | 331                         | 331                         |
| 9,455                                 | 8,974                       | 3,987                                   | 3,709                       | 952                         | 926                         | 197                         | 191                         |
| 9,286                                 | 9,572                       | 3,553                                   | 3,522                       | 427                         | 417                         | 99                          | 99                          |
| 8,888                                 | 8,420                       | 2,496                                   | 2,592                       | 694                         | 692                         | —                           | —                           |
| 7,473                                 | 7,018                       | 2,578                                   | 2,409                       | 699                         | 699                         | —                           | —                           |
| 7,425                                 | 7,330                       | 3,025                                   | 2,913                       | 781                         | 763                         | —                           | —                           |
| 8,215                                 | 7,913                       | 3,032                                   | 3,102                       | 746                         | 731                         | —                           | —                           |
| 7,005                                 | 6,847                       | 2,621                                   | 2,647                       | 3,045                       | 2,961                       | —                           | —                           |
| 7,340                                 | 7,089                       | 2,338                                   | 2,244                       | 1,923                       | 1,858                       | —                           | —                           |
| 6,898                                 | 6,597                       | 2,113                                   | 2,006                       | 869                         | 854                         | —                           | —                           |
| 7,472                                 | 7,069                       | 2,556                                   | 2,314                       | 800                         | 784                         | —                           | —                           |
| 7,601                                 | 6,952                       | 3,279                                   | 3,144                       | 867                         | 852                         | —                           | —                           |
| 7,765                                 | 7,170                       | 3,671                                   | 3,455                       | 845                         | 830                         | —                           | —                           |
| 7,439                                 | 6,959                       | 3,800                                   | 3,508                       | 798                         | 790                         | —                           | —                           |
| 7,797                                 | 7,349                       | 4,276                                   | 4,022                       | 923                         | 908                         | —                           | —                           |
| 7,089                                 | 6,726                       | 3,981                                   | 3,907                       | 887                         | 875                         | —                           | —                           |
| 7,039                                 | 6,703                       | 3,545                                   | 3,458                       | 965                         | 972                         | —                           | —                           |
| 7,101                                 | 6,927                       | 3,283                                   | 3,144                       | 947                         | 938                         | —                           | —                           |
| 6,703                                 | 6,477                       | 3,676                                   | 3,623                       | 746                         | 743                         | —                           | —                           |
| 1,189                                 | 79                          | 536                                     | 79                          | —                           | —                           | —                           | —                           |
| 364                                   | 209                         | 282                                     | 133                         | —                           | —                           | —                           | —                           |
| 475                                   | 320                         | 311                                     | 373                         | 35                          | 35                          | —                           | —                           |
| 322                                   | 678                         | 207                                     | 215                         | 119                         | 73                          | —                           | —                           |
| 1,212                                 | 622                         | 406                                     | 308                         | 52                          | 67                          | —                           | —                           |
| 194                                   | 453                         | 250                                     | 236                         | 137                         | 138                         | —                           | —                           |
| 652                                   | 509                         | 394                                     | 267                         | 32                          | 60                          | —                           | —                           |
| 391                                   | 1,176                       | 263                                     | 690                         | 104                         | 104                         | —                           | —                           |
| 1,352                                 | 354                         | 654                                     | 237                         | 43                          | 43                          | —                           | —                           |
| 308                                   | 307                         | 197                                     | 116                         | 99                          | 40                          | —                           | —                           |
| 174                                   | 411                         | 102                                     | 321                         | 125                         | 159                         | —                           | —                           |
| 70                                    | 1,359                       | 74                                      | 648                         | —                           | 24                          | —                           | —                           |