

表 10-8 經指定填報職業災害統計之事業單位失能傷害次數  
—按災害媒介物及行業分

行 業 別 Industry	111年							單位：人次
	總計 Grand total	動 力 機 械 Powered machinery						
		計 Total	原動機 Prime motors	動力傳導 裝置 Power transmission device	木材加工 用機械 Wood working machinery	營造用 機械 Construction machinery	一般動力 機械 General powered machinery	
總 計 Grand total	13,324	1,417	40	431	123	52	771	
農、林、漁、牧業 Agriculture, forestry, fishing & animal husbandry	32	4	—	—	1	—	3	
礦業及土石採取業 Mining & quarrying	7	—	—	—	—	—	—	
製造業 Manufacturing	5,499	1,145	29	347	59	21	689	
食品及飼品 Food products & prepared animal feeds	546	94	2	41	7	1	43	
飲料 Beverages	26	1	—	1	—	—	—	
菸草 Tobacco products	—	—	—	—	—	—	—	
紡織 Textiles	178	47	—	33	1	—	13	
成衣及服飾品 Wearing apparel & clothing accessories	21	3	—	1	1	—	1	
皮革、毛皮及其製品 Leather, fur & related products	21	4	—	3	—	—	1	
木竹製品 Wood & of products of wood & bamboo	31	12	—	4	6	1	1	
紙漿、紙及紙製品 Paper & paper products	108	28	1	17	1	2	7	
印刷及資料儲存媒體複製 Printing & reproduction of recorded media	35	12	—	5	1	—	6	
石油及煤製品 Petroleum & coal products	7	—	—	—	—	—	—	
化學材料及肥料製造業 Manufacture of Chemical Material and Fertilizers	127	14	—	10	—	—	4	
其他化學製品 Other chemical products	76	19	1	9	2	—	7	
藥品及醫用化學製品 Pharmaceuticals & medicinal chemical products	109	8	—	5	1	—	2	
橡膠製品 Rubber products	130	55	2	20	1	—	32	
塑膠製品 Plastics products	283	74	1	23	2	1	47	
非金屬礦物製品 Other non-metallic mineral products	174	22	—	11	1	1	9	
基本金屬 Basic Metals	287	55	—	16	5	1	33	
金屬製品 Fabricated metal products	759	220	9	47	4	2	158	
電子零組件 Electronic parts & components	993	105	2	34	5	3	61	

資料來源：勞動部職業安全衛生署。

說明：1.本表資料係依「職業安全衛生法」第38條及施行細則第51條，由雇主按月填載職業災害內容及統計彙總。  
2.依據「行業統計分類(第11次修訂)」編製。

附註：本表不含上下班交通事故。

Table 10-8 Number of Incidents from Disability or Injury of the Designated Industries  
Compile Reports and Statistics on Occupational Accidents by Source and Industry

2022

Unit : Person-case

裝卸運搬機械 Loading, unloading and moving machinery				其他設備 Other equipments			
計 Total	起重機械 Cranes and hoists	動力運搬機械 Powered transport machinery	交通工具 Transportation equipment	計 Total	壓力容器類 Pressurized containers	化學設備 Chemical holding equipment	熔接設備 Welding equipment
2,602	171	495	1,936	2,086	94	39	20
5	1	1	3	7	—	—	—
1	—	—	1	—	—	—	—
748	91	305	352	1,085	54	31	14
75	2	45	28	138	6	—	—
2	—	2	—	7	1	—	—
—	—	—	—	—	—	—	—
22	—	17	5	38	1	1	—
7	—	1	6	3	—	—	—
—	—	—	—	3	—	—	—
8	—	1	7	3	—	—	—
13	3	4	6	15	—	—	—
10	—	1	9	3	—	—	—
2	—	—	2	2	—	—	—
20	3	10	7	49	26	6	1
10	3	3	4	8	—	1	—
4	—	1	3	33	7	2	—
11	3	7	1	32	—	—	—
45	3	16	26	64	—	2	—
32	5	19	8	22	1	—	—
28	11	8	9	48	—	1	4
108	23	60	25	105	5	1	2
116	4	35	77	213	1	16	1

Source : Occupational Safety and Health Administration, MOL.

Note : 1.This table is compiled from the monthly occupational accidents reports and statistics submitted by employers in accordance with provisions of Article 38 of the "Occupational Safety and Health Act" and Article 51 of the "Enforcement Rules of the Occupational Safety and Health Act".

2.Data series were classified refer to Statistical Classification of Industry, Rev.11.

Remark : Data series in the table exclude the traffic accidents on the commute.

表 10-8 經指定填報職業災害統計之事業單位失能傷害次數  
—按災害媒介物及行業分(續1)

行 業 別 Industry	111年					單位：人次
	其 他 設 備 Other equipments					營建物及 施工設備 Structures and construction facilities
	爐窯等 Furnace and burners	電氣設備 Electric apparatus	人力機械 工具 Manually operating tools	用具 Hand tools	其他 Others	
總 計 Grand total	17	99	529	660	628	986
農、林、漁、牧業 Agriculture, forestry, fishing & animal husbandry	—	1	—	1	5	1
礦業及土石採取業 Mining & quarrying	—	—	—	—	—	—
製造業 Manufacturing	10	45	286	277	368	401
食品及飼品 Food products & prepared animal feeds	1	3	41	46	41	29
飲料 Beverages	—	—	2	1	3	6
菸草 Tobacco products	—	—	—	—	—	—
紡織 Textiles	—	3	14	3	16	14
成衣及服飾品 Wearing apparel & clothing accessories	—	1	1	1	—	—
皮革、毛皮及其製品 Leather, fur & related products	1	1	—	—	1	3
木竹製品 Wood & of products of wood & bamboo	—	—	1	—	2	2
紙漿、紙及紙製品 Paper & paper products	—	1	1	—	13	7
印刷及資料儲存媒體複製 Printing & reproduction of recorded media	—	—	1	1	1	3
石油及煤製品 Petroleum & coal products	—	1	—	1	—	1
化學材料及肥料製造業 Manufacture of Chemical Material and Fertilizers	—	—	5	5	6	8
其他化學製品 Other chemical products	—	—	4	—	3	8
藥品及醫用化學製品 Pharmaceuticals & medicinal chemical products	—	2	2	8	12	15
橡膠製品 Rubber products	—	1	10	6	15	3
塑膠製品 Plastics products	1	2	24	11	24	22
非金屬礦物製品 Other non-metallic mineral products	4	1	7	4	5	12
基本金屬 Basic Metals	1	3	9	10	20	17
金屬製品 Fabricated metal products	2	4	33	36	22	39
電子零組件 Electronic parts & components	—	9	41	60	85	86

Table 10-8 Number of Incidents from Disability or Injury of the Designated Industries  
Compile Reports and Statistics on Occupational Accidents by Source and Industry(Cont.1)

2022					Unit : Person-case			
物質材料		Materials and supplies		貨物	環境	其他		
計	危險物、 有害物	材料				計	其他媒介物	無媒介物
Total	Hazardous materials	Supplies	Cargoes	Environment	Total	Other media	No media	Non- classified
1,074	220	854	306	909	3,944	2,262	853	829
3	—	3	—	—	12	7	1	4
5	1	4	—	—	1	—	1	—
668	148	520	106	259	1,087	606	230	251
19	7	12	7	49	135	67	36	32
1	—	1	1	1	7	3	1	3
—	—	—	—	—	—	—	—	—
8	4	4	3	4	42	24	10	8
—	—	—	—	1	7	1	1	5
2	2	—	—	3	6	6	—	—
2	—	2	—	—	4	3	1	—
10	5	5	7	3	25	15	5	5
2	1	1	1	1	3	1	—	2
—	—	—	—	2	—	—	—	—
13	8	5	2	3	18	12	3	3
10	6	4	—	2	19	14	2	3
11	7	4	3	4	31	9	11	11
8	—	8	1	2	18	10	5	3
14	1	13	7	4	53	28	4	21
42	5	37	1	8	35	24	8	3
67	3	64	2	12	58	44	6	8
145	16	129	14	17	111	74	18	19
126	61	65	23	83	241	127	57	57

表 10-8 經指定填報職業災害統計之事業單位失能傷害次數  
—按災害媒介物及行業分(續2)

行業別 Industry	111年						單位：人次
	總計 Grand total	動力機械 Powered machinery					
		計 Total	原動機 Prime motors	動力傳導裝置 Power transmission device	木材加工用機械 Wood working machinery	營造用機械 Construction machinery	一般動力機械 General powered machinery
電腦、電子產品及光學製品 Computers, electronic & optical products	332	43	3	13	2	—	25
電力設備及配備 Electrical equipment	219	48	1	12	1	1	33
機械設備 Machinery & equipment	395	102	5	15	4	5	73
汽車及其零件 Motor vehicles & parts	153	52	1	6	1	1	43
其他運輸工具及其零件 Other transport equipment & parts	250	59	1	10	2	1	45
家具 Furniture	42	21	—	—	10	—	11
其他 Other manufacturing	178	46	—	11	1	1	33
產業用機械設備維修及安裝 Repair and installation of industrial machinery and equipment	19	1	—	—	—	—	1
電力及燃氣供應業 Electricity & gas supply	25	1	—	—	—	1	—
用水供應及污染整治業 Water supply & remediation activities	265	11	—	4	5	—	2
營建工程業 Construction	359	37	—	5	10	9	13
批發及零售業 Wholesale & retail trade	1,377	64	3	18	13	2	28
運輸及倉儲業 Transportation & storage	1,485	34	—	15	5	5	9
住宿及餐飲業 Accommodation & food service activities	1,396	21	2	9	4	1	5
出版影音及資通訊業 Information & communication	101	5	1	4	—	—	—
金融及保險業 Financial & insurance activities	314	1	—	—	1	—	—
不動產業 Real estate activities	193	7	—	1	1	5	—
專業、科學及技術服務業 Professional, scientific & technical activities	205	17	1	6	1	4	5
支援服務業 Support service activities	523	17	1	6	5	—	5
公共行政及國防；強制性社會安全 Public administration & defence; Compulsory social security	385	15	2	2	7	1	3
教育業 Education	146	8	1	2	3	—	2
醫療保健及社會工作服務業 Human health & social work activities	774	22	—	11	5	2	4
藝術、娛樂及休閒服務業 Arts, entertainment & recreation	161	3	—	—	3	—	—
其他服務業 Other service activities	77	5	—	1	—	1	3

Table 10-8 Number of Incidents from Disability or Injury of the Designated Industries  
Compile Reports and Statistics on Occupational Accidents by Source and Industry(Cont.2)

2022				Unit : Person-case			
裝卸運搬機械 Loading, unloading and moving machinery				其他設備 Other equipments			
計 Total	起重機械 Cranes and hoists	動力運搬 機械 Powered transport machinery	交通工具 Transportation equipment	計 Total	壓力容器類 Pressurized containers	化學設備 Chemical holding equipment	熔接設備 Welding equipment
47	2	14	31	66	—	—	3
35	2	14	19	35	—	—	1
62	12	9	41	72	1	1	2
22	1	11	10	25	2	—	—
37	9	16	12	55	3	—	—
3	1	1	1	4	—	—	—
22	3	8	11	37	—	—	—
7	1	2	4	5	—	—	—
7	—	4	3	8	—	—	—
70	3	7	60	22	—	—	—
76	28	13	35	60	2	—	1
299	10	47	242	266	10	2	—
512	22	78	412	140	3	1	1
123	1	3	119	240	16	1	—
38	—	—	38	18	—	—	—
138	4	3	131	13	3	—	—
105	—	2	103	11	—	—	—
49	1	—	48	20	1	2	1
151	6	13	132	43	2	1	—
123	1	15	107	18	—	—	—
19	—	—	19	23	2	—	1
110	3	4	103	84	—	1	—
3	—	—	3	12	1	—	1
25	—	—	25	16	—	—	1

表 10-8 經指定填報職業災害統計之事業單位失能傷害次數  
—按災害媒介物及行業分(續3完)

行 業 別 Industry	111年					單位：人次
	其 他 設 備 Other equipments				營建物及 施工設備 Structures and construction facilities	
	爐窯等 Furnace and burners	電氣設備 Electric apparatus	人力機械 工具 Manually operating tools	用具 Hand tools		其他 Others
電腦、電子產品及光學製品 Computers, electronic & optical products	—	3	23	11	26	34
電力設備及配備 Electrical equipment	—	3	12	9	10	23
機械設備 Machinery & equipment	—	5	21	25	17	14
汽車及其零件 Motor vehicles & parts	—	—	9	7	7	7
其他運輸工具及其零件 Other transport equipment & parts	—	1	17	11	23	34
家具 Furniture	—	—	—	3	1	2
其他 Other manufacturing	—	1	6	16	14	11
產業用機械設備維修及安裝 Repair and installation of industrial machinery and equipment	—	—	2	2	1	1
電力及燃氣供應業 Electricity & gas supply	—	7	1	—	—	1
用水供應及污染整治業 Water supply & remediation activities	1	—	5	11	5	11
營建工程業 Construction	—	10	8	23	16	75
批發及零售業 Wholesale & retail trade	—	4	84	119	47	95
運輸及倉儲業 Transportation & storage	—	4	37	41	53	148
住宿及餐飲業 Accommodation & food service activities	5	9	68	84	57	49
出版影音及資訊業 Information & communication	—	2	3	11	2	4
金融及保險業 Financial & insurance activities	—	—	—	7	3	25
不動產業 Real estate activities	—	—	2	5	4	16
專業、科學及技術服務業 Professional, scientific & technical activities	—	2	4	8	2	23
支援服務業 Support service activities	—	5	5	18	12	58
公共行政及國防；強制性社會安全 Public administration & defence; Compulsory social security	—	1	4	12	1	11
教育業 Education	—	1	4	14	1	22
醫療保健及社會工作服務業 Human health & social work activities	—	7	8	24	44	38
藝術、娛樂及休閒服務業 Arts, entertainment & recreation	1	—	4	2	3	5
其他服務業 Other service activities	—	1	6	3	5	3

Table 10-8 Number of Incidents from Disability or Injury of the Designated Industries  
Compile Reports and Statistics on Occupational Accidents by Source and Industry(Cont.3)

2022									
Unit : Person-case									
物質材料	Materials and supplies		貨物	環境	其 他				
	計	危險物、 有害物			材料	計	其他媒介物	無媒介物	不能分類
Total	Hazardous materials	Supplies	Cargoes	Environment	Total	Other media	No media	Non- classified	
38	11	27	11	13	80	50	21	9	
20	1	19	2	5	51	18	9	24	
64	5	59	7	15	59	25	18	16	
25	1	24	1	4	17	10	3	4	
27	4	23	4	10	24	12	6	6	
7	—	7	1	3	1	1	—	—	
7	—	7	8	10	37	27	3	7	
—	—	—	—	—	5	1	2	2	
2	—	2	—	2	4	2	2	—	
39	2	37	2	20	90	45	23	22	
34	2	32	14	21	42	18	15	9	
91	12	79	49	52	461	233	104	124	
59	4	55	90	109	393	262	83	48	
62	20	42	10	212	679	485	108	86	
4	—	4	1	4	27	5	14	8	
1	—	1	1	27	108	28	56	24	
5	2	3	4	5	40	15	11	14	
6	3	3	8	9	73	21	26	26	
23	3	20	5	37	189	93	59	37	
26	3	23	5	40	147	119	11	17	
9	2	7	—	12	53	26	14	13	
28	15	13	7	68	417	198	84	135	
8	3	5	3	26	101	87	10	4	
1	—	1	1	6	20	12	1	7	