

表 10-8 經指定填報職業災害統計之事業單位失能傷害次數
—按災害媒介物及行業分

行 業 別 Industry	112年							單位：人次
	總計 Grand total	Powered machinery						
		計 Total	原動機 Prime motors	動力傳導裝置 Power transmission device	木材加工用機械 Wood working machinery	營造用機械 Construction machinery	一般動力機械 General powered machinery	
總 計 Grand total	14,442	1,235	33	309	88	32	773	
農、林、漁、牧業 Agriculture, forestry, fishing & animal husbandry	57	3	1	—	1	—	1	
礦業及土石採取業 Mining & quarrying	3	—	—	—	—	—	—	
製造業 Manufacturing	5,518	1,034	14	277	43	14	686	
食品及飼品 Food products & prepared animal feeds	692	87	2	36	6	1	42	
飲料 Beverages	26	1	—	1	—	—	—	
菸草 Tobacco products	—	—	—	—	—	—	—	
紡織 Textiles	177	41	—	18	1	—	22	
成衣及服飾品 Wearing apparel & clothing accessories	18	—	—	—	—	—	—	
皮革、毛皮及其製品 Leather, fur & related products	36	9	1	5	—	—	3	
木竹製品 Wood & of products of wood & bamboo	11	5	—	1	3	—	1	
紙漿、紙及紙製品 Paper & paper products	87	31	—	23	1	1	6	
印刷及資料儲存媒體複製 Printing & reproduction of recorded media	40	6	—	2	—	—	4	
石油及煤製品 Petroleum & coal products	2	—	—	—	—	—	—	
化學材料及肥料製造業 Manufacture of Chemical Material and Fertilizers	147	20	—	2	—	—	18	
其他化學製品 Other chemical products	98	9	—	2	—	—	7	
藥品及醫用化學製品 Pharmaceuticals & medicinal chemical products	167	12	—	5	—	—	7	
橡膠製品 Rubber products	129	49	1	13	2	2	31	
塑膠製品 Plastics products	319	74	—	17	3	1	53	
非金屬礦物製品 Other non-metallic mineral products	161	29	—	6	—	1	22	
基本金屬 Basic Metals	234	52	1	16	2	5	28	
金屬製品 Fabricated metal products	714	193	2	33	9	1	148	
電子零組件 Electronic parts & components	940	96	3	39	2	—	52	

資料來源：勞動部職業安全衛生署。

說 明：1.本表資料係依「職業安全衛生法」第38條及施行細則第51條，由雇主按月填載職業災害內容及統計彙總。
2.依據行業統計分類第11次修訂編製。

附 註：本表不含上下班交通事故。

Table 10-8 Number of Incidents from Disability or Injury of the Designated Industries
Compile Reports and Statistics on Occupational Accidents by Source and Industry

2023				Unit : Person-case			
裝卸運搬機械 Loading, unloading and moving machinery				其他設備 Other equipments			
計 Total	起重機械 Cranes and hoists	動力運搬機械 Powered transport machinery	交通工具 Transportation equipment	計 Total	壓力容器類 Pressurized containers	化學設備 Chemical holding equipment	熔接設備 Welding equipment
2,471	140	432	1,899	2,388	87	40	15
16	—	5	11	8	1	—	—
2	1	—	1	—	—	—	—
596	68	230	298	1,170	31	34	14
75	1	45	29	156	4	1	—
7	—	6	1	5	1	—	—
—	—	—	—	—	—	—	—
20	1	12	7	38	4	3	—
6	—	—	6	1	—	—	—
6	—	—	6	6	—	—	—
—	—	—	—	1	—	—	—
9	—	7	2	19	—	3	—
7	—	1	6	8	—	—	—
—	—	—	—	1	—	—	1
13	1	8	4	32	5	4	—
14	1	6	7	23	1	6	—
12	—	2	10	83	3	3	—
9	1	6	2	37	1	—	—
28	2	13	13	56	—	1	1
25	3	9	13	28	2	—	1
27	10	11	6	35	—	—	—
79	21	30	28	127	2	3	1
65	2	19	44	188	4	9	4

Source : Occupational Safety and Health Administration, MOL.

Note : 1.This table is compiled from the monthly occupational accidents reports and statistics submitted by employers in accordance with provisions of Article 38 of the "Occupational Safety and Health Act" and Article 51 of the "Enforcement Rules of the Occupational Safety and Health Act".

2.Data series were classified refer to Statistical Classification of Industries, Rev.11.

Remark : Data series in the table exclude the traffic accidents on the commute.

表 10-8 經指定填報職業災害統計之事業單位失能傷害次數
—按災害媒介物及行業分(續1)

112年						單位：人次
行 業 別 Industry	其 他 設 備 Other equipments			營建物及 施工設備 Structures and construction facilities		
	爐窯等 Furnace and burners	電氣設備 Electric apparatus	人力機械 工具 Manually operating tools		用具 Hand tools	其他 Others
總 計 Grand total	28	99	458	791	870	811
農、林、漁、牧業 Agriculture, forestry, fishing & animal husbandry	—	—	3	3	1	5
礦業及土石採取業 Mining & quarrying	—	—	—	—	—	—
製造業 Manufacturing	7	49	202	330	503	278
食品及飼品 Food products & prepared animal feeds	—	2	21	51	77	31
飲料 Beverages	—	—	—	—	4	2
菸草 Tobacco products	—	—	—	—	—	—
紡織 Textiles	—	1	10	11	9	6
成衣及服飾品 Wearing apparel & clothing accessories	1	—	—	—	—	1
皮革、毛皮及其製品 Leather, fur & related products	—	—	2	2	2	—
木竹製品 Wood & of products of wood & bamboo	—	—	—	1	—	1
紙漿、紙及紙製品 Paper & paper products	—	1	4	6	5	4
印刷及資料儲存媒體複製 Printing & reproduction of recorded media	—	—	—	3	5	1
石油及煤製品 Petroleum & coal products	—	—	—	—	—	—
化學材料及肥料製造業 Manufacture of Chemical Material and Fertilizers	—	1	5	8	9	9
其他化學製品 Other chemical products	1	—	3	4	8	1
藥品及醫用化學製品 Pharmaceuticals & medicinal chemical products	—	2	3	24	48	7
橡膠製品 Rubber products	—	1	14	7	14	2
塑膠製品 Plastics products	—	—	12	16	26	9
非金屬礦物製品 Other non-metallic mineral products	—	2	4	4	15	6
基本金屬 Basic Metals	2	1	3	15	14	6
金屬製品 Fabricated metal products	1	15	21	46	38	18
電子零組件 Electronic parts & components	—	7	30	49	85	88

Table 10-8 Number of Incidents from Disability or Injury of the Designated Industries
Compile Reports and Statistics on Occupational Accidents by Source and Industry(Cont.1)

2023					Unit : Person-case			
物質材料 Materials and supplies			貨物 Cargoes	環境 Environment	其 他 Others			
計 Total	危險物、 有害物 Hazardous materials	材料 Supplies			計 Total	其他媒介物 Other media	無媒介物 No media	不能分類 Non- classified
1,129	314	815	329	1,124	4,955	3,014	1,046	895
5	2	3	—	4	16	11	2	3
—	—	—	—	—	1	—	—	1
753	246	507	132	341	1,214	699	279	236
27	12	15	11	78	227	131	34	62
3	1	2	1	1	6	5	1	—
—	—	—	—	—	—	—	—	—
12	5	7	5	8	47	28	8	11
—	—	—	1	2	7	1	1	5
1	—	1	3	1	10	7	3	—
1	—	1	—	2	1	—	1	—
4	1	3	—	3	17	8	5	4
2	—	2	2	1	13	8	2	3
—	—	—	—	—	1	—	—	1
22	15	7	1	28	22	15	2	5
7	3	4	1	9	34	21	9	4
21	16	5	2	4	26	12	3	11
8	—	8	4	2	18	11	5	2
108	90	18	1	6	37	19	10	8
34	—	34	3	6	30	16	11	3
63	7	56	2	16	33	18	6	9
142	16	126	19	20	116	75	27	14
103	57	46	25	78	297	167	90	40

表 10-8 經指定填報職業災害統計之事業單位失能傷害次數
—按災害媒介物及行業分(續2)

行 業 別 Industry	112年							單位：人次
	總計 Grand total	Powered machinery						
		計 Total	原動機 Prime motors	動力傳導裝置 Power transmission device	木材加工用機械 Wood working machinery	營造用機械 Construction machinery	一般動力機械 General powered machinery	
電腦、電子產品及光學製品 Computers, electronic & optical products	318	33	—	6	1	1	25	
電力設備及配備 Electrical equipment	225	31	4	3	—	—	24	
機械設備 Machinery & equipment	349	100	—	20	7	1	72	
汽車及其零件 Motor vehicles & parts	188	62	—	13	1	—	48	
其他運輸工具及其零件 Other transport equipment & parts	210	39	—	1	2	—	36	
家具 Furniture	35	11	—	1	2	—	8	
其他 Other manufacturing	178	42	—	14	1	—	27	
產業用機械設備維修及安裝 Repair and installation of industrial machinery and equipment	17	2	—	—	—	—	2	
電力及燃氣供應業 Electricity & gas supply	43	1	—	—	1	—	—	
用水供應及污染整治業 Water supply & remediation activities	274	4	1	—	—	2	1	
營建工程業 Construction	451	46	—	6	17	9	14	
批發及零售業 Wholesale & retail trade	1,595	71	3	10	13	3	42	
運輸及倉儲業 Transportation & storage	1,685	15	1	5	2	2	5	
住宿及餐飲業 Accommodation & food service activities	1,731	14	1	4	1	—	8	
出版影音及資訊業 Information & communication	141	2	—	1	1	—	—	
金融及保險業 Financial & insurance activities	263	4	4	—	—	—	—	
不動產業 Real estate activities	178	3	—	1	1	—	1	
專業、科學及技術服務業 Professional, scientific & technical activities	263	3	2	—	—	—	1	
支援服務業 Support service activities	529	7	—	2	2	1	2	
公共行政及國防；強制性社會安全 Public administration & defence; Compulsory social security	374	6	1	—	3	—	2	
教育業 Education	125	5	—	1	2	—	2	
醫療保健及社會工作服務業 Human health & social work activities	925	10	5	1	1	—	3	
藝術、娛樂及休閒服務業 Arts, entertainment & recreation	210	2	—	—	—	1	1	
其他服務業 Other service activities	77	5	—	1	—	—	4	

Table 10-8 Number of Incidents from Disability or Injury of the Designated Industries
Compile Reports and Statistics on Occupational Accidents by Source and Industry(Cont.2)

2023				Unit : Person-case			
裝卸運搬機械 Loading, unloading and moving machinery				其他設備 Other equipments			
計 Total	起重機械 Cranes and hoists	動力運搬機械 Powered transport machinery	交通工具 Transportation equipment	計 Total	壓力容器類 Pressurized containers	化學設備 Chemical holding equipment	熔接設備 Welding equipment
29	2	11	16	81	2	—	—
33	1	11	21	46	1	—	1
51	15	9	27	62	1	—	1
24	4	9	11	38	—	1	2
27	2	4	21	42	—	—	—
8	1	4	3	7	—	—	2
20	—	7	13	46	—	—	—
2	—	—	2	4	—	—	—
13	—	3	10	7	—	—	—
84	3	14	67	19	1	—	—
97	32	15	50	51	—	1	—
340	7	43	290	360	4	2	—
579	19	95	465	153	2	—	—
117	2	—	115	340	31	—	—
38	1	—	37	31	—	—	—
92	—	—	92	6	—	—	—
93	1	1	91	14	—	—	—
40	2	5	33	34	6	2	—
117	1	14	102	45	2	1	—
97	2	4	91	7	—	—	—
13	—	—	13	17	—	—	—
109	—	—	109	98	5	—	1
11	—	1	10	16	4	—	—
17	1	2	14	12	—	—	—

表 10-8 經指定填報職業災害統計之事業單位失能傷害次數
—按災害媒介物及行業分(續3完)

112年						單位：人次
行 業 別 Industry	其 他 設 備			Other equipments		營建物及 施工設備 Structures and construction facilities
	爐窯等 Furnace and burners	電氣設備 Electric apparatus	人力機械 工具 Manually operating tools	用具 Hand tools	其他 Others	
電腦、電子產品及光學製品 Computers, electronic & optical products	—	1	19	24	35	20
電力設備及配備 Electrical equipment	2	5	9	9	19	15
機械設備 Machinery & equipment	—	3	15	11	31	10
汽車及其零件 Motor vehicles & parts	—	2	10	9	14	4
其他運輸工具及其零件 Other transport equipment & parts	—	3	13	14	12	27
家具 Furniture	—	—	1	3	1	1
其他 Other manufacturing	—	1	3	10	32	7
產業用機械設備維修及安裝 Repair and installation of industrial machinery and equipment	—	1	—	3	—	2
電力及燃氣供應業 Electricity & gas supply	—	7	—	—	—	4
用水供應及污染整治業 Water supply & remediation activities	1	2	1	7	7	10
營建工程業 Construction	—	10	18	12	10	67
批發及零售業 Wholesale & retail trade	2	4	77	200	71	90
運輸及倉儲業 Transportation & storage	—	3	25	53	70	109
住宿及餐飲業 Accommodation & food service activities	16	6	98	91	98	42
出版影音及資通訊業 Information & communication	—	2	2	14	13	10
金融及保險業 Financial & insurance activities	—	1	—	3	2	29
不動產業 Real estate activities	—	1	4	6	3	10
專業、科學及技術服務業 Professional, scientific & technical activities	—	3	5	10	8	10
支援服務業 Support service activities	—	3	5	20	14	69
公共行政及國防；強制性社會安全 Public administration & defence; Compulsory social security	—	—	2	4	1	7
教育業 Education	—	1	2	11	3	10
醫療保健及社會工作服務業 Human health & social work activities	2	3	7	20	60	44
藝術、娛樂及休閒服務業 Arts, entertainment & recreation	—	—	4	5	3	8
其他服務業 Other service activities	—	4	3	2	3	9

Table 10-8 Number of Incidents from Disability or Injury of the Designated Industries
Compile Reports and Statistics on Occupational Accidents by Source and Industry(Cont.3)

2023						Unit : Person-case			
物質材料Materials and supplies			貨物Cargoes	環境Environment	其 他Others				
計Total	危險物、 有害物Hazardous materials	材料Supplies			計Total	其他媒介物Other media	無媒介物No media	不能分類Non-classified	
34	6	28	13	21	87	54	17	16	
39	7	32	10	8	43	23	10	10	
54	1	53	9	12	51	27	16	8	
28	1	27	4	6	22	6	7	9	
22	4	18	3	18	32	17	7	8	
4	—	4	2	1	1	1	—	—	
13	4	9	9	8	33	27	4	2	
1	—	1	1	2	3	2	—	1	
5	—	5	—	7	6	4	1	1	
37	15	22	3	30	87	55	8	24	
74	3	71	8	27	81	28	43	10	
72	11	61	58	91	513	309	88	116	
39	1	38	97	125	568	402	105	61	
42	14	28	12	237	927	705	137	85	
1	—	1	1	14	44	22	11	11	
2	—	2	—	24	106	30	58	18	
2	—	2	1	2	53	15	28	10	
18	7	11	—	5	153	37	48	68	
15	1	14	8	39	229	108	71	50	
30	3	27	—	34	193	153	32	8	
3	—	3	1	30	46	13	23	10	
26	9	17	6	76	556	291	96	169	
3	2	1	1	33	136	118	10	8	
2	—	2	1	5	26	14	6	6	