

表 10-8 經指定填報職業災害統計之事業單位失能傷害次數
—按災害媒介物及行業分

行 業 別 Industry	113年							單位：人次
	總計 Grand total	Powered machinery						
		計 Total	原動機 Prime motors	動力傳導裝置 Power transmission device	木材加工用機械 Wood working machinery	營造用機械 Construction machinery	一般動力機械 General powered machinery	
總 計 Grand total	14,228	1,131	26	341	77	23	664	
農、林、漁、牧業 Agriculture, forestry, fishing & animal husbandry	32	2	—	1	—	—	1	
礦業及土石採取業 Mining & quarrying	—	—	—	—	—	—	—	
製造業 Manufacturing	5,305	966	17	299	43	10	597	
食品及飼品 Food products & prepared animal feeds	754	103	2	41	3	—	57	
飲料 Beverages	23	6	—	4	1	1	—	
菸草 Tobacco products	—	—	—	—	—	—	—	
紡織 Textiles	189	48	1	19	1	1	26	
成衣及服飾品 Wearing apparel & clothing accessories	18	2	—	—	1	—	1	
皮革、毛皮及其製品 Leather, fur & related products	19	2	—	—	—	—	2	
木竹製品 Wood & of products of wood & bamboo	6	4	—	—	4	—	—	
紙漿、紙及紙製品 Paper & paper products	92	30	1	24	1	—	4	
印刷及資料儲存媒體複製 Printing & reproduction of recorded media	51	17	—	8	—	—	9	
石油及煤製品 Petroleum & coal products	3	1	—	—	—	—	1	
化學材料及肥料製造業 Manufacture of Chemical Material and Fertilizers	145	18	—	9	1	2	6	
其他化學製品 Other chemical products	111	14	1	3	—	—	10	
藥品及醫用化學製品 Pharmaceuticals & medicinal chemical products	130	15	—	8	—	—	7	
橡膠製品 Rubber products	100	36	—	10	—	—	26	
塑膠製品 Plastics products	229	64	2	29	1	—	32	
非金屬礦物製品 Other non-metallic mineral products	162	20	1	8	1	—	10	
基本金屬 Basic Metals	255	52	—	17	3	2	30	
金屬製品 Fabricated metal products	616	169	2	34	5	1	127	
電子零組件 Electronic parts & components	982	92	3	31	—	—	58	

資料來源：勞動部職業安全衛生署。

說 明：1.本表資料係依「職業安全衛生法」第38條及施行細則第51條，由雇主按月填載職業災害內容及統計彙總。
2.依據行業統計分類第11次修訂編製。
3.本表不含上下班交通事故。

Table 10-8 Number of Incidents from Disability or Injury of the Designated Industries
Compile Reports and Statistics on Occupational Accidents by Source and Industry

2024				Unit : Person-case			
裝卸運搬機械 Loading, unloading and moving machinery				其他設備 Other equipments			
計 Total	起重機械 Cranes and hoists	動力運搬機械 Powered transport machinery	交通工具 Transportation equipment	計 Total	壓力容器類 Pressurized containers	化學設備 Chemical holding equipment	熔接設備 Welding equipment
2,266	116	423	1,727	2,253	75	38	20
8	1	—	7	5	—	—	1
—	—	—	—	—	—	—	—
543	69	224	250	1,136	29	32	12
71	2	46	23	169	4	1	—
1	—	—	1	8	3	—	—
—	—	—	—	—	—	—	—
18	5	12	1	57	3	2	—
5	—	—	5	1	—	—	—
1	—	—	1	4	—	—	—
—	—	—	—	—	—	—	—
16	4	8	4	10	—	—	—
8	1	3	4	10	1	—	—
—	—	—	—	1	—	—	—
16	—	9	7	44	1	8	—
19	5	7	7	16	1	—	—
7	1	1	5	61	1	2	—
6	1	3	2	26	—	—	—
38	3	24	11	47	3	2	—
21	—	9	12	23	1	1	—
29	14	7	8	36	—	—	1
54	13	21	20	112	4	1	1
69	—	16	53	207	4	10	8

Source : Occupational Safety and Health Administration, MOL.

Note : 1.This table is compiled from the monthly occupational accidents reports and statistics submitted by employers in accordance with provisions of Article 38 of the "Occupational Safety and Health Act" and Article 51 of the "Enforcement Rules of the Occupational Safety and Health Act".

2.Data series were classified refer to Statistical Classification of Industries, Rev.11.

3.Data series in the table exclude the traffic accidents on the commute.

表 10-8 經指定填報職業災害統計之事業單位失能傷害次數
—按災害媒介物及行業分(續1)

113年						單位：人次
行 業 別 Industry	其 他 設 備			Other equipments		營建物及 施工設備 Structures and construction facilities
	爐窯等 Furnace and burners	電氣設備 Electric apparatus	人力機械 工具 Manually operating tools	用具 Hand tools	其他 Others	
總 計 Grand total	17	72	463	737	831	770
農、林、漁、牧業 Agriculture, forestry, fishing & animal husbandry	—	—	—	4	—	2
礦業及土石採取業 Mining & quarrying	—	—	—	—	—	—
製造業 Manufacturing	—	31	241	315	476	321
食品及飼品 Food products & prepared animal feeds	—	—	33	50	81	29
飲料 Beverages	—	—	—	1	4	—
菸草 Tobacco products	—	—	—	—	—	—
紡織 Textiles	—	1	13	11	27	12
成衣及服飾品 Wearing apparel & clothing accessories	—	—	1	—	—	3
皮革、毛皮及其製品 Leather, fur & related products	—	—	1	1	2	—
木竹製品 Wood & of products of wood & bamboo	—	—	—	—	—	—
紙漿、紙及紙製品 Paper & paper products	—	1	3	2	4	1
印刷及資料儲存媒體複製 Printing & reproduction of recorded media	—	—	2	1	6	3
石油及煤製品 Petroleum & coal products	—	—	—	—	1	—
化學材料及肥料製造業 Manufacture of Chemical Material and Fertilizers	—	2	5	9	19	10
其他化學製品 Other chemical products	—	—	1	10	4	3
藥品及醫用化學製品 Pharmaceuticals & medicinal chemical products	—	1	1	10	46	8
橡膠製品 Rubber products	—	—	6	12	8	1
塑膠製品 Plastics products	—	2	14	12	14	8
非金屬礦物製品 Other non-metallic mineral products	—	1	6	5	9	11
基本金屬 Basic Metals	—	1	8	9	17	18
金屬製品 Fabricated metal products	—	2	33	30	41	23
電子零組件 Electronic parts & components	—	7	41	53	84	97

Table 10-8 Number of Incidents from Disability or Injury of the Designated Industries
Compile Reports and Statistics on Occupational Accidents by Source and Industry(Cont.1)

2024					Unit : Person-case			
物質材料 Materials and supplies			貨物 Cargoes	環境 Environment	其 他 Others			
計 Total	危險物、 有害物 Hazardous materials	材料 Supplies			計 Total	其他媒介物 Other media	無媒介物 No media	不能分類 Non- classified
947	222	725	317	1,205	5,339	3,370	1,136	833
5	1	4	1	—	9	5	2	2
—	—	—	—	—	—	—	—	—
631	160	471	112	325	1,271	758	300	213
33	10	23	18	87	244	147	51	46
—	—	—	—	3	5	5	—	—
—	—	—	—	—	—	—	—	—
8	3	5	4	6	36	19	8	9
1	—	1	—	—	6	—	4	2
—	—	—	—	5	7	5	1	1
1	—	1	—	—	1	1	—	—
11	2	9	3	2	19	10	3	6
2	1	1	2	1	8	5	1	2
—	—	—	—	—	1	—	1	—
23	20	3	4	8	22	13	7	2
21	13	8	7	7	24	11	5	8
10	9	1	7	10	12	9	1	2
2	1	1	1	4	24	20	1	3
11	1	10	4	6	51	21	19	11
34	3	31	3	6	44	17	24	3
64	4	60	1	16	39	24	8	7
122	14	108	10	20	106	76	20	10
111	58	53	15	73	318	197	79	42

表 10-8 經指定填報職業災害統計之事業單位失能傷害次數
—按災害媒介物及行業分(續2)

行 業 別 Industry	113年							單位：人次
	總計 Grand total	Powered machinery						
		計 Total	原動機 Prime motors	動力傳導裝置 Power transmission device	木材加工用機械 Wood working machinery	營造用機械 Construction machinery	一般動力機械 General powered machinery	
電腦、電子產品及光學製品 Computers, electronic & optical products	320	24	2	8	1	—	13	
電力設備及配備 Electrical equipment	228	36	1	9	1	2	23	
機械設備 Machinery & equipment	330	66	1	9	1	1	54	
汽車及其零件 Motor vehicles & parts	134	39	—	3	1	—	35	
其他運輸工具及其零件 Other transport equipment & parts	181	38	—	4	1	—	33	
家具 Furniture	28	9	—	1	7	—	1	
其他 Other manufacturing	182	57	—	18	8	—	31	
產業用機械設備維修及安裝 Repair and installation of industrial machinery and equipment	17	4	—	2	1	—	1	
電力及燃氣供應業 Electricity & gas supply	36	1	—	1	—	—	—	
用水供應及污染整治業 Water supply & remediation activities	276	8	—	4	—	—	4	
營建工程業 Construction	365	34	2	3	12	10	7	
批發及零售業 Wholesale & retail trade	1,551	58	1	10	12	—	35	
運輸及倉儲業 Transportation & storage	1,724	18	1	12	1	—	4	
住宿及餐飲業 Accommodation & food service activities	1,774	13	1	2	2	—	8	
出版影音及資訊業 Information & communication	147	1	—	—	1	—	—	
金融及保險業 Financial & insurance activities	314	2	2	—	—	—	—	
不動產業 Real estate activities	135	—	—	—	—	—	—	
專業、科學及技術服務業 Professional, scientific & technical activities	204	6	—	2	1	—	3	
支援服務業 Support service activities	530	6	1	3	—	—	2	
公共行政及國防；強制性社會安全 Public administration & defence; Compulsory social security	390	3	—	1	1	1	—	
教育業 Education	138	6	1	—	3	—	2	
醫療保健及社會工作服務業 Human health & social work activities	1,055	2	—	1	—	1	—	
藝術、娛樂及休閒服務業 Arts, entertainment & recreation	187	2	—	1	1	—	—	
其他服務業 Other service activities	65	3	—	1	—	1	1	

Table 10-8 Number of Incidents from Disability or Injury of the Designated Industries
Compile Reports and Statistics on Occupational Accidents by Source and Industry(Cont.2)

2024				Unit : Person-case			
裝卸運搬機械 Loading, unloading and moving machinery				其他設備 Other equipments			
計 Total	起重機械 Cranes and hoists	動力運搬機械 Powered transport machinery	交通工具 Transportation equipment	計 Total	壓力容器類 Pressurized containers	化學設備 Chemical holding equipment	熔接設備 Welding equipment
38	2	16	20	63	1	—	—
26	4	7	15	50	—	1	1
35	9	4	22	73	1	—	—
22	4	12	6	23	—	2	—
24	1	6	17	48	—	2	—
4	—	3	1	2	—	—	—
13	—	8	5	40	1	—	1
2	—	2	—	5	—	—	—
8	—	—	8	9	—	—	—
66	—	19	47	20	—	—	2
91	22	18	51	56	2	1	3
268	4	35	229	330	11	1	1
543	16	94	433	143	2	2	—
116	1	4	111	287	21	1	—
30	—	1	29	19	—	—	—
108	—	2	106	14	1	—	—
37	1	1	35	9	—	—	—
42	1	1	40	22	1	1	—
116	—	8	108	49	1	—	—
108	—	7	101	10	—	—	1
17	—	—	17	19	—	—	—
135	—	6	129	92	4	—	—
8	—	1	7	21	1	—	—
22	1	2	19	12	2	—	—

表 10-8 經指定填報職業災害統計之事業單位失能傷害次數
—按災害媒介物及行業分(續完)

113年						單位：人次
行 業 別 Industry	其 他 設 備 Other equipments			營建物及 施工設備 Structures and construction facilities		
	爐窯等 Furnace and burners	電氣設備 Electric apparatus	人力機械 工具 Manually operating tools		用具 Hand tools	其他 Others
電腦、電子產品及光學製品 Computers, electronic & optical products	—	2	18	18	24	24
電力設備及配備 Electrical equipment	—	4	11	14	19	15
機械設備 Machinery & equipment	—	5	22	27	18	23
汽車及其零件 Motor vehicles & parts	—	—	9	8	4	7
其他運輸工具及其零件 Other transport equipment & parts	—	1	8	20	17	13
家具 Furniture	—	1	—	1	—	1
其他 Other manufacturing	—	—	4	10	24	9
產業用機械設備維修及安裝 Repair and installation of industrial machinery and equipment	—	—	1	1	3	2
電力及燃氣供應業 Electricity & gas supply	—	9	—	—	—	8
用水供應及污染整治業 Water supply & remediation activities	—	1	2	9	6	8
營建工程業 Construction	—	6	13	21	10	52
批發及零售業 Wholesale & retail trade	2	8	68	145	94	65
運輸及倉儲業 Transportation & storage	—	1	24	44	70	106
住宿及餐飲業 Accommodation & food service activities	11	6	82	94	72	33
出版影音及資通訊業 Information & communication	—	2	—	16	1	11
金融及保險業 Financial & insurance activities	1	—	1	3	8	33
不動產業 Real estate activities	—	—	1	3	5	6
專業、科學及技術服務業 Professional, scientific & technical activities	—	1	6	5	8	12
支援服務業 Support service activities	—	3	12	23	10	61
公共行政及國防；強制性社會安全 Public administration & defence; Compulsory social security	—	—	1	3	5	3
教育業 Education	—	—	1	9	9	12
醫療保健及社會工作服務業 Human health & social work activities	3	3	5	35	42	29
藝術、娛樂及休閒服務業 Arts, entertainment & recreation	—	1	4	5	10	7
其他服務業 Other service activities	—	—	2	3	5	1

Table 10-8 Number of Incidents from Disability or Injury of the Designated Industries
Compile Reports and Statistics on Occupational Accidents by Source and Industry(Cont. End)

2024					Unit : Person-case			
物質材料 Materials and supplies			貨物 Cargoes	環境 Environment	其 他 Others			
計 Total	危險物、 有害物 Hazardous materials	材料 Supplies			計 Total	其他媒介物 Other media	無媒介物 No media	不能分類 Non- classified
21	5	16	9	22	119	57	30	32
49	8	41	1	11	40	21	12	7
58	4	54	10	15	50	29	12	9
14	1	13	3	5	21	14	4	3
24	2	22	2	10	22	16	3	3
5	—	5	1	2	4	3	—	1
6	1	5	6	5	46	37	5	4
—	—	—	1	1	2	1	1	—
—	—	—	1	4	5	3	2	—
29	4	25	1	42	102	66	22	14
44	3	41	7	17	64	30	23	11
50	8	42	75	78	627	420	108	99
37	4	33	81	169	627	398	136	93
54	28	26	13	284	974	759	139	76
1	—	1	3	16	66	41	18	7
5	—	5	8	31	113	33	60	20
5	—	5	—	2	76	32	35	9
10	5	5	2	14	96	23	31	42
20	2	18	3	57	218	107	68	43
16	1	15	1	38	211	166	29	16
6	1	5	—	20	58	24	22	12
26	4	22	3	92	676	378	126	172
6	1	5	1	10	132	120	11	1
2	—	2	5	6	14	7	4	3