

表 10-6 經指定填報職業災害統計之事業單位失能傷害次數
—按災害類型及行業分

114年		單位：人次			
行 業 別	總 計	墜落、滾落	跌 倒	衝 撞	物 體 飛 落
Industry	Grand total	Falling down	Matter dropping	Crash or dash	Matter flying down
總 計	14,549	710	3,696	483	448
Grand total					
農、林、漁、牧業	54	2	14	—	2
Agriculture, forestry, fishing & animal husbandry					
礦業及土石採取業	5	1	1	—	—
Mining & quarrying					
製造業	5,546	265	1,256	144	211
Manufacturing					
食品及飼品	890	30	248	20	30
Food products & prepared animal feeds					
飲料	21	1	6	—	1
Beverages					
菸草	—	—	—	—	—
Tobacco products					
紡織	155	11	29	10	8
Textiles					
成衣及服飾品	18	—	6	1	—
Wearing apparel & clothing accessories					
皮革、毛皮及其製品	35	2	8	—	—
Leather, fur & related products					
木竹製品	7	1	—	—	—
Wood & of products of wood & bamboo					
紙漿、紙及紙製品	81	5	8	1	2
Paper & paper products					
印刷及資料儲存媒體複製	34	1	6	—	1
Printing & reproduction of recorded media					
石油及煤製品	4	—	1	—	—
Petroleum & coal products					
化學材料及肥料	121	7	22	7	1
Manufacture of Chemical Material and Fertilizers					
其他化學製品	91	5	18	—	2
Other chemical products					
藥品及醫用化學製品	152	5	35	1	4
Pharmaceuticals & medicinal chemical products					
橡膠製品	88	1	11	1	4
Rubber products					
塑膠製品	241	11	35	5	2
Plastics products					
非金屬礦物製品	173	10	35	5	10
Other non-metallic mineral products					
基本金屬	264	15	48	3	21
Basic Metals					
金屬製品	689	34	106	9	26
Fabricated metal products					
電子零組件	889	49	300	25	36
Electronic parts & components					

資料來源：勞動部職業安全衛生署。

說明：1.本表資料係依「職業安全衛生法」第38條及施行細則第51條，由雇主按月填載職業災害內容及統計彙總。
2.依據行業統計分類第11次修訂編製。
3.本表不含上下班交通事故。

Table 10-6 Number of Incidents from Disability or Injury of the Designated Industries
Compile Reports and Statistics on Occupational Accidents by Cause and Industry

2025						Unit : Person-case
物體倒塌、崩塌 Cave-in	被 撞 Crashed	被夾、被捲 Rolling - up	被切、割、 擦傷 Cutting	踩 踏 Tread down	溺 斃 Drown	與高溫、 低溫之接觸 Hot or low temperature
310	912	1,580	2,023	87	2	793
1	11	2	6	—	—	1
—	2	—	—	—	—	—
148	313	1,092	868	23	—	199
23	50	136	162	3	—	68
1	—	3	4	—	—	3
—	—	—	—	—	—	—
4	12	27	24	—	—	6
—	3	1	3	—	—	2
—	—	9	4	—	—	4
—	—	4	2	—	—	—
3	7	31	9	1	—	3
—	2	7	9	1	—	—
—	—	—	—	—	—	1
2	6	17	7	1	—	5
—	5	13	9	—	—	6
2	4	21	19	—	—	3
—	6	29	14	—	—	2
3	7	82	41	1	—	10
10	10	37	25	—	—	4
6	14	77	35	2	—	8
27	34	154	129	4	—	21
20	49	121	92	6	—	14

Source : Occupational Safety and Health Administration, MOL.

Note : 1.This table is compiled from the monthly occupational accidents reports and statistics submitted by employers in accordance with provisions of Article 38 of the "Occupational Safety and Health Act" and Article 51 of the "Enforcement Rules of the Occupational Safety and Health Act".

2.Data series were classified refer to Statistical Classification of Industries, Rev.11.

3.Data series in the table exclude the traffic accidents on the commute.

表 10-6 經指定填報職業災害統計之事業單位失能傷害次數
—按災害類型及行業分(續1)

114年					
單位：人次					
行 業 別	與有害物 之接觸	感 電	爆 炸	物 體 破 裂	火 災
Industry	Contact with hazard	Electrical accident	Explosion	Breaking	Fire
總 計	190	44	31	23	25
Grand total					
農、林、漁、牧業	—	—	—	—	—
Agriculture, forestry, fishing & animal husbandry					
礦業及土石採取業	—	—	—	—	—
Mining & quarrying					
製造業	129	22	23	12	15
Manufacturing					
食品及飼品	11	2	—	1	—
Food products & prepared animal feeds					
飲料	1	—	—	—	—
Beverages					
菸草	—	—	—	—	—
Tobacco products					
紡織	4	—	—	—	—
Textiles					
成衣及服飾品	—	—	—	—	—
Wearing apparel & clothing accessories					
皮革、毛皮及其製品	—	—	—	—	—
Leather, fur & related products					
木竹製品	—	—	—	—	—
Wood & of products of wood & bamboo					
紙漿、紙及紙製品	1	—	—	—	—
Paper & paper products					
印刷及資料儲存媒體複製	—	—	—	—	—
Printing & reproduction of recorded media					
石油及煤製品	2	—	—	—	—
Petroleum & coal products					
化學材料及肥料	11	—	18	1	—
Manufacture of Chemical Material and Fertilizers					
其他化學製品	5	—	1	—	—
Other chemical products					
藥品及醫用化學製品	3	—	1	—	3
Pharmaceuticals & medicinal chemical products					
橡膠製品	1	—	—	—	—
Rubber products					
塑膠製品	3	3	—	2	—
Plastics products					
非金屬礦物製品	5	—	—	1	1
Other non-metallic mineral products					
基本金屬	7	1	1	—	—
Basic Metals					
金屬製品	19	4	1	2	2
Fabricated metal products					
電子零組件	46	5	1	—	2
Electronic parts & components					

Table 10-6 Number of Incidents from Disability or Injury of the Designated Industries
Compile Reports and Statistics on Occupational Accidents by Cause and Industry(Cont.1)

2025			Unit : Person-case			
不當動作 Improper act	其 他 Others	無法歸類者 Non- classified	交 通 事 故 Traffic accident			
			公 路 Road	鐵 路 Railroad	船舶、航空器 Ship or airplane	其 他 Others
850	1,217	225	680	1	—	219
3	9	1	2	—	—	—
—	—	—	—	—	—	1
360	302	54	76	—	—	34
55	32	13	4	—	—	2
1	—	—	—	—	—	—
—	—	—	—	—	—	—
5	12	1	2	—	—	—
1	1	—	—	—	—	—
—	7	1	—	—	—	—
—	—	—	—	—	—	—
2	6	—	1	—	—	1
2	3	1	1	—	—	—
—	—	—	—	—	—	—
11	—	2	2	—	—	1
11	10	3	2	—	—	1
46	1	—	3	—	—	1
12	7	—	—	—	—	—
10	17	4	4	—	—	1
6	13	1	—	—	—	—
14	10	1	—	—	—	1
55	45	7	8	—	—	2
40	46	12	16	—	—	9

表 10-6 經指定填報職業災害統計之事業單位失能傷害次數
—按災害類型及行業分(續2)

114年					
單位：人次					
行 業 別	總 計	墜落、滾落	跌 倒	衝 撞	物 體 飛 落
Industry	Grand total	Falling down	Matter dropping	Crash or dash	Matter flying down
電腦、電子產品及光學製品 Computers, electronic & optical products	418	9	127	19	17
電力設備及配備 Electrical equipment	217	15	38	7	6
機械設備 Machinery & equipment	367	22	46	12	25
汽車及其零件 Motor vehicles & parts	173	11	32	2	2
其他運輸工具及其零件 Other transport equipment & parts	173	18	37	5	8
家具 Furniture	22	—	3	1	—
其他 Other manufacturing	207	2	44	10	4
產業用機械設備維修及安裝 Repair and installation of industrial machinery and equipment	16	—	7	—	1
電力及燃氣供應業 Electricity & gas supply	39	1	5	—	1
用水供應及污染整治業 Water supply & remediation activities	274	16	63	9	6
營建工程業 Construction	404	54	76	13	17
批發及零售業 Wholesale & retail trade	1,517	66	355	54	65
運輸及倉儲業 Transportation & storage	1,695	119	443	119	61
住宿及餐飲業 Accommodation & food service activities	1,823	28	362	44	32
出版影音及資通訊業 Information & communication	130	14	55	8	3
金融及保險業 Financial & insurance activities	318	7	155	10	3
不動產業 Real estate activities	140	8	64	6	2
專業、科學及技術服務業 Professional, scientific & technical activities	188	15	56	6	5
支援服務業 Support service activities	669	32	278	29	15
公共行政及國防；強制性社會安全 Public administration & defence; Compulsory social security	331	31	56	4	4
教育業 Education	109	11	49	5	2
醫療保健及社會工作服務業 Human health & social work activities	1,019	21	326	30	12
藝術、娛樂及休閒服務業 Arts, entertainment & recreation	188	6	49	2	5
其他服務業 Other service activities	100	13	33	—	2

Table 10-6 Number of Incidents from Disability or Injury of the Designated Industries
Compile Reports and Statistics on Occupational Accidents by Cause and Industry(Cont.2)

2025						Unit : Person-case	
物體倒塌、崩塌	被 撞	被夾、被捲	被切、割、 擦傷	踩 踏	溺 斃	與高溫、 低溫之接觸	
Cave-in	Crashed	Rolling - up	Cutting	Tread down	Drown	Hot or low temperature	
16	41	57	60	1	—	8	
5	17	42	30	1	—	5	
22	22	72	71	—	—	6	
1	6	48	44	—	—	8	
1	9	29	31	1	—	5	
—	1	12	4	—	—	—	
2	7	60	38	1	—	7	
—	1	3	2	—	—	—	
—	3	1	1	—	—	1	
4	15	29	53	5	—	2	
23	30	66	47	4	1	3	
44	151	84	204	8	—	55	
41	121	123	68	18	—	16	
27	55	47	531	4	—	446	
—	8	2	2	2	—	—	
4	29	7	8	—	—	4	
—	20	2	5	3	—	3	
2	8	6	20	4	—	3	
8	68	31	45	6	1	6	
3	13	35	57	2	—	1	
1	4	3	7	2	—	4	
3	51	27	55	5	—	20	
1	3	15	30	1	—	28	
—	7	8	16	—	—	1	

表 10-6 經指定填報職業災害統計之事業單位失能傷害次數
—按災害類型及行業分(續完)

114年						單位：人次
行 業 別	與有害物 之接觸	感 電	爆 炸	物 體 破 裂	火 災	
Industry	Contact with hazard	Electrical accident	Explosion	Breaking	Fire	
電腦、電子產品及光學製品 Computers, electronic & optical products	5	1	—	—	—	
電力設備及配備 Electrical equipment	1	1	—	1	3	
機械設備 Machinery & equipment	2	3	—	2	—	
汽車及其零件 Motor vehicles & parts	1	1	—	—	—	
其他運輸工具及其零件 Other transport equipment & parts	1	1	—	1	—	
家具 Furniture	—	—	—	—	—	
其他 Other manufacturing	—	—	—	1	4	
產業用機械設備維修及安裝 Repair and installation of industrial machinery and equipment	—	—	—	—	—	
電力及燃氣供應業 Electricity & gas supply	—	5	—	—	1	
用水供應及污染整治業 Water supply & remediation activities	3	—	—	2	—	
營建工程業 Construction	4	2	—	—	1	
批發及零售業 Wholesale & retail trade	9	3	3	3	1	
運輸及倉儲業 Transportation & storage	4	2	—	2	—	
住宿及餐飲業 Accommodation & food service activities	22	3	2	3	2	
出版影音及資通訊業 Information & communication	—	1	—	—	—	
金融及保險業 Financial & insurance activities	—	—	—	—	—	
不動產業 Real estate activities	—	—	—	—	—	
專業、科學及技術服務業 Professional, scientific & technical activities	6	4	—	—	—	
支援服務業 Support service activities	2	1	2	—	—	
公共行政及國防；強制性社會安全 Public administration & defence; Compulsory social security	—	—	1	—	—	
教育業 Education	—	—	—	—	1	
醫療保健及社會工作服務業 Human health & social work activities	9	1	—	1	4	
藝術、娛樂及休閒服務業 Arts, entertainment & recreation	2	—	—	—	—	
其他服務業 Other service activities	—	—	—	—	—	

Table 10-6 Number of Incidents from Disability or Injury of the Designated Industries
Compile Reports and Statistics on Occupational Accidents by Cause and Industry(Cont. End)

2025				Unit : Person-case			
不當動作 Improper act	其 他 Others	無法歸類者 Non- classified	交 通 事 故 Traffic accident				
			公 路 Road	鐵 路 Railroad	船舶、航空器 Ship or airplane	其 他 Others	
18	23	2	8	—	—	6	
16	14	2	10	—	—	3	
27	27	1	7	—	—	—	
5	6	2	1	—	—	3	
11	7	1	5	—	—	2	
1	—	—	—	—	—	—	
11	14	—	2	—	—	—	
—	1	—	—	—	—	1	
3	—	1	9	—	—	7	
18	22	5	19	—	—	3	
16	23	2	18	—	—	4	
124	170	40	60	—	—	18	
104	155	30	219	—	—	50	
62	103	12	17	—	—	21	
5	10	3	12	—	—	5	
3	12	9	49	—	—	18	
3	8	2	12	—	—	2	
6	19	3	16	—	—	9	
23	46	7	50	1	—	18	
32	23	4	58	—	—	7	
6	8	1	2	—	—	3	
75	261	48	52	—	—	18	
5	40	1	—	—	—	—	
2	6	2	9	—	—	1	