

表 10-8 經指定填報職業災害統計之事業單位失能傷害次數
—按災害媒介物及行業分

行 業 別 Industry	114年							單位：人次
	總計 Grand total	動 力 機 械 Powered machinery						
		計 Total	原動機 Prime motors	動力傳導裝置 Power transmission device	木材加工用機械 Wood working machinery	營造用機械 Construction machinery	一般動力機械 General powered machinery	
總 計 Grand total	14,549	1,099	25	269	82	26	697	
農、林、漁、牧業 Agriculture, forestry, fishing & animal husbandry	54	2	—	1	1	—	—	
礦業及土石採取業 Mining & quarrying	5	—	—	—	—	—	—	
製造業 Manufacturing	5,546	927	18	239	46	6	618	
食品及飼品 Food products & prepared animal feeds	890	93	4	39	3	—	47	
飲料 Beverages	21	3	1	2	—	—	—	
菸草 Tobacco products	—	—	—	—	—	—	—	
紡織 Textiles	155	29	1	13	1	—	14	
成衣及服飾品 Wearing apparel & clothing accessories	18	2	—	—	2	—	—	
皮革、毛皮及其製品 Leather, fur & related products	35	11	—	3	—	—	8	
木竹製品 Wood & of products of wood & bamboo	7	5	—	2	1	—	2	
紙漿、紙及紙製品 Paper & paper products	81	21	—	11	2	—	8	
印刷及資料儲存媒體複製 Printing & reproduction of recorded media	34	10	—	2	1	—	7	
石油及煤製品 Petroleum & coal products	4	—	—	—	—	—	—	
化學材料及肥料 Manufacture of Chemical Material and Fertilizers	121	6	—	5	—	—	1	
其他化學製品 Other chemical products	91	5	—	—	—	—	5	
藥品及醫用化學製品 Pharmaceuticals & medicinal chemical products	152	18	—	7	—	1	10	
橡膠製品 Rubber products	88	30	—	7	1	—	22	
塑膠製品 Plastics products	241	80	—	23	5	—	52	
非金屬礦物製品 Other non-metallic mineral products	173	22	—	7	3	2	10	
基本金屬 Basic Metals	264	53	1	14	6	1	31	
金屬製品 Fabricated metal products	689	157	5	15	5	1	131	
電子零組件 Electronic parts & components	889	84	1	29	1	—	53	

資料來源：勞動部職業安全衛生署。

說 明：1.本表資料係依「職業安全衛生法」第38條及施行細則第51條，由雇主按月填載職業災害內容及統計彙總。
2.依據行業統計分類第11次修訂編製。
3.本表不含上下班交通事故。

Table 10-8 Number of Incidents from Disability or Injury of the Designated Industries
Compile Reports and Statistics on Occupational Accidents by Source and Industry

2025				Unit : Person-case			
裝卸運搬機械 Loading, unloading and moving machinery				其 他 設 備 Other equipments			
計 Total	起重機械 Cranes and hoists	動力運搬 機械 Powered transport machinery	交通工具 Transportation equipment	計 Total	壓力容器類 Pressurized containers	化學設備 Chemical holding equipment	熔接設備 Welding equipment
2,248	123	450	1,675	2,327	79	27	13
13	1	2	10	7	—	—	—
2	—	1	1	—	—	—	—
558	65	214	279	1,185	29	23	10
78	3	45	30	201	8	2	1
1	—	1	—	6	—	—	—
—	—	—	—	—	—	—	—
18	—	6	12	44	4	—	—
3	—	—	3	2	—	—	—
2	—	—	2	3	—	—	—
—	—	—	—	1	—	—	—
16	3	9	4	18	—	—	—
3	1	—	2	3	—	—	—
—	—	—	—	2	—	1	—
16	3	8	5	37	5	6	—
14	3	3	8	20	1	3	—
9	—	3	6	51	1	1	—
8	—	7	1	22	1	—	—
23	—	13	10	54	1	—	1
23	2	12	9	35	1	—	—
28	14	9	5	55	—	1	1
71	15	26	30	116	3	2	2
65	8	11	46	182	2	5	1

Source : Occupational Safety and Health Administration, MOL.

Note : 1.This table is compiled from the monthly occupational accidents reports and statistics submitted by employers in accordance with provisions of Article 38 of the "Occupational Safety and Health Act" and Article 51 of the "Enforcement Rules of the Occupational Safety and Health Act".

2.Data series were classified refer to Statistical Classification of Industries, Rev.11.

3.Data series in the table exclude the traffic accidents on the commute.

表 10-8 經指定填報職業災害統計之事業單位失能傷害次數
—按災害媒介物及行業分(續1)

114年						單位：人次
行 業 別 Industry	其 他 設 備 Other equipments					營建物及 施工設備 Structures and construction facilities
	爐窯等 Furnace and burners	電氣設備 Electric apparatus	人力機械 工具 Manually operating tools	用具 Hand tools	其他 Others	
總 計 Grand total	30	91	503	712	872	835
農、林、漁、牧業 Agriculture, forestry, fishing & animal husbandry	—	—	—	4	3	4
礦業及土石採取業 Mining & quarrying	—	—	—	—	—	1
製造業 Manufacturing	16	44	255	292	516	289
食品及飼品 Food products & prepared animal feeds	1	7	40	59	83	32
飲料 Beverages	—	1	—	2	3	2
菸草 Tobacco products	—	—	—	—	—	—
紡織 Textiles	—	—	13	14	13	10
成衣及服飾品 Wearing apparel & clothing accessories	—	—	1	1	—	—
皮革、毛皮及其製品 Leather, fur & related products	—	—	1	1	1	—
木竹製品 Wood & of products of wood & bamboo	—	—	1	—	—	—
紙漿、紙及紙製品 Paper & paper products	—	—	7	1	10	3
印刷及資料儲存媒體複製 Printing & reproduction of recorded media	—	—	1	1	1	3
石油及煤製品 Petroleum & coal products	—	—	—	—	1	—
化學材料及肥料 Manufacture of Chemical Material and Fertilizers	4	—	4	5	13	7
其他化學製品 Other chemical products	—	—	3	4	9	1
藥品及醫用化學製品 Pharmaceuticals & medicinal chemical products	—	1	2	12	34	8
橡膠製品 Rubber products	—	1	4	9	7	4
塑膠製品 Plastics products	1	1	16	5	29	11
非金屬礦物製品 Other non-metallic mineral products	5	—	9	8	12	12
基本金屬 Basic Metals	1	1	15	19	17	9
金屬製品 Fabricated metal products	1	5	24	31	48	36
電子零組件 Electronic parts & components	—	11	32	39	92	63

Table 10-8 Number of Incidents from Disability or Injury of the Designated Industries
Compile Reports and Statistics on Occupational Accidents by Source and Industry(Cont.1)

2025					Unit : Person-case			
物質材料 Materials and supplies			貨物 Cargoes	環境 Environment	其 他 Others			
計 Total	危險物、 有害物 Hazardous materials	材料 Supplies			計 Total	其他媒介物 Other media	無媒介物 No media	不能分類 Non- classified
954	218	736	398	1,104	5,584	3,650	1,130	804
2	—	2	1	5	20	13	1	6
—	—	—	—	2	—	—	—	—
651	159	492	169	370	1,397	907	298	192
37	11	26	27	89	333	221	62	50
4	1	3	—	1	4	4	—	—
—	—	—	—	—	—	—	—	—
9	4	5	4	5	36	28	6	2
—	—	—	1	1	9	1	5	3
—	—	—	2	5	12	8	2	2
—	—	—	—	1	—	—	—	—
6	2	4	1	4	12	8	—	4
2	—	2	—	—	13	6	3	4
2	2	—	—	—	—	—	—	—
27	20	7	3	7	18	7	6	5
14	8	6	6	6	25	10	12	3
8	6	2	14	10	34	23	9	2
9	1	8	—	3	12	7	3	2
14	3	11	6	6	47	32	6	9
33	6	27	8	8	32	24	5	3
64	9	55	4	10	41	33	5	3
132	27	105	23	31	123	81	23	19
84	44	40	26	88	297	176	80	41

表 10-8 經指定填報職業災害統計之事業單位失能傷害次數
—按災害媒介物及行業分(續2)

行 業 別 Industry	114年						
	總計 Grand total	動 力 機 械 Powered machinery					
		計 Total	原動機 Prime motors	動力傳導裝置 Power transmission device	木材加工用機械 Wood working machinery	營造用機械 Construction machinery	一般動力機械 General powered machinery
電腦、電子產品及光學製品 Computers, electronic & optical products	418	46	2	13	—	—	31
電力設備及配備 Electrical equipment	217	35	2	12	—	—	21
機械設備 Machinery & equipment	367	77	—	12	2	1	62
汽車及其零件 Motor vehicles & parts	173	45	—	5	—	—	40
其他運輸工具及其零件 Other transport equipment & parts	173	31	1	3	1	—	26
家具 Furniture	22	9	—	—	3	—	6
其他 Other manufacturing	207	55	—	15	9	—	31
產業用機械設備維修及安裝 Repair and installation of industrial machinery and equipment	16	—	—	—	—	—	—
電力及燃氣供應業 Electricity & gas supply	39	—	—	—	—	—	—
用水供應及污染整治業 Water supply & remediation activities	274	5	—	2	—	—	3
營建工程業 Construction	404	38	1	8	6	17	6
批發及零售業 Wholesale & retail trade	1,517	49	1	6	14	3	25
運輸及倉儲業 Transportation & storage	1,695	23	—	6	1	—	16
住宿及餐飲業 Accommodation & food service activities	1,823	17	—	2	2	—	13
出版影音及資通訊業 Information & communication	130	—	—	—	—	—	—
金融及保險業 Financial & insurance activities	318	—	—	—	—	—	—
不動產業 Real estate activities	140	—	—	—	—	—	—
專業、科學及技術服務業 Professional, scientific & technical activities	188	3	2	—	—	—	1
支援服務業 Support service activities	669	11	1	1	2	—	7
公共行政及國防；強制性社會安全 Public administration & defence; Compulsory social security	331	3	—	—	2	—	1
教育業 Education	109	5	—	—	4	—	1
醫療保健及社會工作服務業 Human health & social work activities	1,019	7	2	1	1	—	3
藝術、娛樂及休閒服務業 Arts, entertainment & recreation	188	4	—	—	2	—	2
其他服務業 Other service activities	100	5	—	3	1	—	1

Table 10-8 Number of Incidents from Disability or Injury of the Designated Industries
Compile Reports and Statistics on Occupational Accidents by Source and Industry(Cont.2)

2025				Unit : Person-case			
裝卸運搬機械 Loading, unloading and moving machinery				其 他 設 備 Other equipments			
計 Total	起重機械 Cranes and hoists	動力運搬 機械 Powered transport machinery	交通工具 Transportation equipment	計 Total	壓力容器類 Pressurized containers	化學設備 Chemical holding equipment	熔接設備 Welding equipment
46	2	12	32	95	—	—	2
29	1	6	22	54	1	—	—
34	6	10	18	71	—	—	—
24	1	15	8	33	—	1	2
19	1	2	16	39	—	1	—
—	—	—	—	3	—	—	—
24	—	15	9	32	—	—	—
4	2	1	1	6	1	—	—
14	—	—	14	8	—	—	—
72	2	22	48	29	1	1	—
99	30	27	42	61	3	—	—
205	5	38	162	320	11	2	—
578	6	110	462	115	2	—	—
60	2	—	58	323	23	—	1
23	—	—	23	18	1	—	—
115	2	2	111	10	—	—	—
53	1	1	51	10	—	—	—
31	—	2	29	25	3	—	—
173	4	16	153	55	—	—	2
94	4	7	83	9	—	—	—
11	1	—	10	14	—	—	—
116	—	2	114	112	5	1	—
10	—	4	6	8	—	—	—
21	—	2	19	18	1	—	—

表 10-8 經指定填報職業災害統計之事業單位失能傷害次數
—按災害媒介物及行業分(續完)

行 業 別 Industry	其 他 設 備 Other equipments					營建物及 施工設備 Structures and construction facilities
	爐窯等 Furnace and burners	電氣設備 Electric apparatus	人力機械 工具 Manually operating tools	用具 Hand tools	其他 Others	
電腦、電子產品及光學製品 Computers, electronic & optical products	—	5	23	20	45	32
電力設備及配備 Electrical equipment	—	3	8	17	25	7
機械設備 Machinery & equipment	1	5	21	16	28	16
汽車及其零件 Motor vehicles & parts	2	1	10	4	13	9
其他運輸工具及其零件 Other transport equipment & parts	—	1	11	17	9	20
家具 Furniture	—	—	1	—	2	—
其他 Other manufacturing	—	1	6	7	18	4
產業用機械設備維修及安裝 Repair and installation of industrial machinery and equipment	—	—	2	—	3	—
電力及燃氣供應業 Electricity & gas supply	—	5	3	—	—	3
用水供應及污染整治業 Water supply & remediation activities	—	—	8	9	10	6
營建工程業 Construction	—	12	17	18	11	72
批發及零售業 Wholesale & retail trade	2	7	78	127	93	77
運輸及倉儲業 Transportation & storage	—	3	18	54	38	104
住宿及餐飲業 Accommodation & food service activities	10	4	90	111	84	53
出版影音及資通訊業 Information & communication	—	1	1	9	6	18
金融及保險業 Financial & insurance activities	—	—	—	5	5	27
不動產業 Real estate activities	—	1	—	4	5	12
專業、科學及技術服務業 Professional, scientific & technical activities	—	2	4	10	6	17
支援服務業 Support service activities	1	4	9	22	17	72
公共行政及國防；強制性社會安全 Public administration & defence; Compulsory social security	—	—	3	1	5	3
教育業 Education	—	1	4	6	3	16
醫療保健及社會工作服務業 Human health & social work activities	1	7	6	31	61	46
藝術、娛樂及休閒服務業 Arts, entertainment & recreation	—	—	3	2	3	4
其他服務業 Other service activities	—	—	4	7	6	11

Table 10-8 Number of Incidents from Disability or Injury of the Designated Industries
Compile Reports and Statistics on Occupational Accidents by Source and Industry(Cont. End)

2025					Unit : Person-case			
物質材料 Materials and supplies			貨物 Cargoes	環境 Environment	其 他 Others			
計 Total	危險物、 有害物 Hazardous materials	材料 Supplies			計 Total	其他媒介物 Other media	無媒介物 No media	不能分類 Non- classified
31	3	28	20	30	118	67	31	20
37	5	32	9	7	39	27	9	3
80	3	77	9	13	67	49	14	4
19	1	18	2	13	28	18	3	7
20	1	19	4	10	30	24	5	1
2	—	2	—	2	6	5	—	1
17	2	15	—	17	58	46	8	4
—	—	—	—	3	3	2	1	—
1	1	—	3	2	8	6	1	1
19	2	17	5	35	103	68	19	16
44	4	40	16	19	55	30	21	4
54	8	46	51	64	697	454	147	96
36	2	34	99	107	633	413	89	131
72	23	49	15	230	1,053	831	144	78
2	—	2	2	18	49	32	12	5
5	—	5	2	34	125	40	51	34
2	—	2	2	6	55	27	18	10
10	4	6	4	9	89	31	33	25
18	3	15	12	72	256	146	77	33
11	—	11	2	16	193	140	41	12
6	1	5	2	12	43	15	22	6
16	9	7	6	66	650	370	138	142
4	2	2	4	22	132	115	12	5
1	—	1	3	15	26	12	6	8