

表 10-11 經指定填報職業災害統計之事業單位罹災者受傷部位－按行業分

| 行 業 別<br>Industry                                             | 114年              |           |            |           |               |                   |                 |            |               |            |
|---------------------------------------------------------------|-------------------|-----------|------------|-----------|---------------|-------------------|-----------------|------------|---------------|------------|
|                                                               | 單位：部位數            |           |            |           |               |                   |                 |            |               |            |
|                                                               | 總計<br>Grand total | 頭<br>Head | 臉頰<br>Face | 頸<br>Neck | 肩<br>Shoulder | 鎖骨<br>Collar-bone | 上膊<br>Upper arm | 肘<br>Elbow | 前膊<br>Forearm | 腕<br>Wrist |
| 總 計<br>Grand total                                            | 19,061            | 1,394     | 553        | 227       | 578           | 107               | 218             | 633        | 245           | 549        |
| 農、林、漁、牧業<br>Agriculture, forestry, fishing & animal husbandry | 83                | 4         | 2          | 3         | 7             | 1                 | 1               | 2          | 1             | 3          |
| 礦業及土石採取業<br>Mining & quarrying                                | 8                 | —         | —          | —         | —             | —                 | —               | —          | —             | —          |
| 製造業<br>Manufacturing                                          | 6,849             | 491       | 193        | 75        | 171           | 33                | 60              | 184        | 91            | 189        |
| 食品及飼品<br>Food products & prepared animal feeds                | 1,077             | 77        | 25         | 12        | 32            | 3                 | 11              | 32         | 11            | 52         |
| 飲料<br>Beverages                                               | 24                | 1         | 2          | —         | 1             | —                 | —               | 1          | 1             | 2          |
| 菸草<br>Tobacco products                                        | —                 | —         | —          | —         | —             | —                 | —               | —          | —             | —          |
| 紡織<br>Textiles                                                | 205               | 22        | 8          | —         | 3             | —                 | 6               | 7          | 6             | 3          |
| 成衣及服飾品<br>Wearing apparel & clothing accessories              | 23                | 2         | —          | —         | —             | 1                 | —               | —          | 1             | 4          |
| 皮革、毛皮及其製品<br>Leather, fur & related products                  | 45                | 3         | —          | —         | —             | —                 | —               | 1          | —             | 3          |
| 木竹製品<br>Wood & of products of wood & bamboo                   | 10                | —         | —          | —         | —             | —                 | —               | —          | —             | —          |
| 紙漿、紙及紙製品<br>Paper & paper products                            | 102               | 4         | 3          | 2         | —             | 1                 | —               | 10         | 2             | 2          |
| 印刷及資料儲存媒體複製<br>Printing & reproduction of recorded media      | 38                | 1         | —          | —         | 1             | 1                 | —               | 4          | —             | 1          |
| 石油及煤製品<br>Petroleum & coal products                           | 5                 | 2         | —          | —         | —             | —                 | —               | —          | —             | —          |
| 化學材料及肥料<br>Manufacture of Chemical Material and Fertilizers   | 163               | 17        | 9          | 3         | 4             | 1                 | 5               | 2          | 4             | 3          |
| 其他化學製品<br>Other chemical products                             | 126               | 9         | 5          | 2         | 1             | —                 | 1               | 3          | 3             | 3          |
| 藥品及醫用化學製品<br>Pharmaceuticals & medicinal chemical products    | 209               | 15        | 7          | 6         | 26            | —                 | —               | 2          | —             | 2          |
| 橡膠製品<br>Rubber products                                       | 99                | 6         | 3          | 2         | 1             | —                 | 1               | 1          | 3             | 1          |
| 塑膠製品<br>Plastics products                                     | 295               | 22        | 5          | —         | 6             | 1                 | 1               | 10         | 6             | 13         |
| 非金屬礦物製品<br>Other non-metallic mineral products                | 200               | 8         | 4          | —         | 5             | 2                 | 2               | 3          | 10            | 6          |
| 基本金屬<br>Basic Metals                                          | 316               | 16        | 12         | 4         | 3             | 1                 | 2               | 5          | 7             | 5          |
| 金屬製品<br>Fabricated metal products                             | 814               | 48        | 26         | 8         | 21            | 5                 | 9               | 14         | 5             | 19         |
| 電子零組件<br>Electronic parts & components                        | 1,158             | 104       | 38         | 9         | 31            | 6                 | 9               | 31         | 14            | 17         |

資料來源：勞動部職業安全衛生署。

說明：1.本表資料係依「職業安全衛生法」第38條及施行細則第51條，由雇主按月填載職業災害內容及統計彙總。

2.依據行業統計分類第11次修訂編製。

3.本表不含上下班交通事故。

Table 10-11 Injured Positions of the Person Suffering in Disaster of the Designated Industries  
Compile Reports and Statistics on Occupational Accidents by Industry

| 2025  |     |      |       |        |         |     |       |       |       |       |       |         |             | Unit : Case |
|-------|-----|------|-------|--------|---------|-----|-------|-------|-------|-------|-------|---------|-------------|-------------|
| 胸     | 肋骨  | 背    | 手     | 指      | 腹       | 臀   | 鼠蹊    | 股     | 膝     | 腿     | 足     | 內臟      | 全身          | 其他          |
| Chest | Rib | Back | Hand  | Finger | Abdomen | Hip | Groin | Thigh | Knee  | Leg   | Foot  | Viscera | Entire body | Others      |
| 455   | 246 | 721  | 2,800 | 2,954  | 126     | 463 | 18    | 197   | 1,393 | 1,384 | 2,752 | 46      | 82          | 920         |
| 3     | —   | 4    | 8     | 6      | —       | 2   | —     | 1     | 10    | 10    | 9     | —       | —           | 6           |
| —     | 1   | 1    | —     | —      | 1       | —   | —     | 1     | —     | 3     | 1     | —       | —           | —           |
| 124   | 76  | 215  | 1,033 | 1,535  | 42      | 145 | 13    | 58    | 396   | 411   | 925   | 15      | 27          | 347         |
| 19    | 10  | 46   | 163   | 227    | 9       | 31  | —     | 8     | 59    | 72    | 129   | 2       | 2           | 45          |
| —     | —   | —    | 3     | 6      | 1       | —   | —     | —     | —     | 3     | 2     | —       | —           | 1           |
| —     | —   | —    | —     | —      | —       | —   | —     | —     | —     | —     | —     | —       | —           | —           |
| 7     | 5   | 3    | 36    | 37     | 3       | 4   | —     | 1     | 10    | 10    | 23    | —       | —           | 11          |
| —     | —   | —    | 4     | 4      | —       | 1   | —     | 1     | 1     | 1     | 3     | —       | —           | —           |
| 1     | 1   | 3    | 5     | 12     | 1       | 1   | —     | —     | 4     | 4     | 3     | 1       | —           | 2           |
| 1     | —   | —    | 4     | 3      | —       | 1   | 1     | —     | —     | —     | —     | —       | —           | —           |
| 3     | 1   | 2    | 13    | 29     | —       | —   | —     | —     | 3     | 6     | 17    | —       | —           | 4           |
| —     | —   | —    | 4     | 14     | —       | —   | —     | 1     | 3     | —     | 6     | —       | 1           | 1           |
| —     | —   | —    | 1     | —      | —       | —   | —     | —     | —     | 1     | —     | —       | —           | 1           |
| 3     | 1   | 4    | 20    | 19     | 1       | 3   | 1     | 2     | 4     | 12    | 22    | —       | 9           | 14          |
| 5     | 3   | 7    | 17    | 17     | —       | 4   | —     | 1     | 6     | 11    | 18    | 1       | —           | 9           |
| 3     | 4   | 5    | 42    | 33     | 1       | 4   | 1     | 2     | 9     | 6     | 23    | —       | 1           | 17          |
| 3     | —   | 3    | 23    | 29     | —       | 1   | —     | —     | 3     | 7     | 7     | —       | —           | 5           |
| 4     | 5   | 8    | 53    | 101    | —       | 4   | —     | 1     | 10    | 11    | 21    | 1       | —           | 12          |
| 1     | 3   | 5    | 31    | 44     | —       | 2   | —     | —     | 8     | 11    | 36    | 2       | 3           | 14          |
| 2     | 3   | 6    | 37    | 100    | 4       | 5   | 1     | 3     | 11    | 20    | 49    | 1       | 1           | 18          |
| 10    | 7   | 26   | 140   | 216    | 6       | 15  | 3     | 7     | 33    | 44    | 105   | 1       | 2           | 44          |
| 26    | 7   | 42   | 158   | 169    | 3       | 34  | 4     | 9     | 122   | 77    | 184   | —       | 3           | 61          |

Source : Occupational Safety and Health Administration, MOL.

Note : 1.This table is compiled from the monthly occupational accidents reports and statistics submitted by employers in accordance with provisions of Article 38 of the "Occupational Safety and Health Act" and Article 51 of the "Enforcement Rules of the Occupational Safety and Health Act".

2.Data series were classified refer to Statistical Classification of Industries, Rev.11.

3.Data series in the table exclude the traffic accidents on the commute.

表 10-11 經指定填報職業災害統計之事業單位罹災者受傷部位－按行業分(續)

| 行 業 別<br>Industry                                                                 | 114年              |           |            |           |               |                   |                 |            |               |            |
|-----------------------------------------------------------------------------------|-------------------|-----------|------------|-----------|---------------|-------------------|-----------------|------------|---------------|------------|
|                                                                                   | 總計<br>Grand total | 頭<br>Head | 臉顏<br>Face | 頸<br>Neck | 肩<br>Shoulder | 鎖骨<br>Collar-bone | 上膊<br>Upper arm | 肘<br>Elbow | 前膊<br>Forearm | 腕<br>Wrist |
| 電腦、電子產品及光學製品<br>Computers, electronic & optical products                          | 500               | 47        | 9          | 10        | 9             | 1                 | 2               | 17         | 3             | 17         |
| 電力設備及配備<br>Electrical equipment                                                   | 279               | 20        | 8          | —         | 7             | 2                 | 3               | 12         | 7             | 11         |
| 機械設備<br>Machinery & equipment                                                     | 441               | 26        | 14         | 9         | 5             | 4                 | 4               | 8          | 3             | 8          |
| 汽車及其零件<br>Motor vehicles & parts                                                  | 202               | 7         | 5          | —         | 4             | 1                 | 3               | 5          | 2             | 2          |
| 其他運輸工具及其零件<br>Other transport equipment & parts                                   | 222               | 19        | 4          | 3         | 4             | 2                 | —               | 10         | 1             | 5          |
| 家具<br>Furniture                                                                   | 22                | —         | 1          | —         | —             | —                 | —               | 1          | 1             | —          |
| 其他<br>Other manufacturing                                                         | 252               | 15        | 4          | 5         | 7             | 1                 | 1               | 4          | 1             | 10         |
| 產業用機械設備維修及安裝<br>Repair and installation of industrial machinery and equipment     | 22                | —         | 1          | —         | —             | —                 | —               | 1          | —             | —          |
| 電力及燃氣供應業<br>Electricity & gas supply                                              | 67                | 7         | 6          | —         | 2             | 2                 | 1               | 1          | 1             | 3          |
| 用水供應及污染整治業<br>Water supply & remediation activities                               | 362               | 26        | 9          | 4         | 18            | 3                 | 6               | 17         | 10            | 14         |
| 營建工程業<br>Construction                                                             | 585               | 37        | 16         | 3         | 16            | 6                 | 4               | 22         | 4             | 8          |
| 批發及零售業<br>Wholesale & retail trade                                                | 1,980             | 151       | 51         | 25        | 73            | 6                 | 29              | 53         | 21            | 56         |
| 運輸及倉儲業<br>Transportation & storage                                                | 2,307             | 174       | 56         | 31        | 87            | 9                 | 21              | 93         | 19            | 79         |
| 住宿及餐飲業<br>Accommodation & food service activities                                 | 2,235             | 125       | 63         | 28        | 30            | 5                 | 15              | 72         | 50            | 52         |
| 出版影音及資通訊業<br>Information & communication                                          | 195               | 10        | 5          | 1         | 7             | 3                 | 4               | 11         | 1             | 5          |
| 金融及保險業<br>Financial & insurance activities                                        | 546               | 45        | 21         | 12        | 27            | 10                | 11              | 27         | 6             | 10         |
| 不動產業<br>Real estate activities                                                    | 213               | 15        | 6          | —         | 8             | 3                 | 2               | 4          | 3             | 8          |
| 專業、科學及技術服務業<br>Professional, scientific & technical activities                    | 270               | 21        | 14         | 4         | 11            | 4                 | 5               | 8          | 2             | 8          |
| 支援服務業<br>Support service activities                                               | 955               | 92        | 28         | 11        | 37            | 15                | 16              | 37         | 9             | 34         |
| 公共行政及國防；強制性社會安全<br>Public administration & defence;<br>Compulsory social security | 457               | 34        | 12         | 6         | 13            | 2                 | 10              | 26         | 10            | 12         |
| 教育業<br>Education                                                                  | 157               | 19        | 6          | 1         | 4             | 2                 | 2               | 4          | 3             | 7          |
| 醫療保健及社會工作服務業<br>Human health & social work activities                             | 1,418             | 116       | 57         | 19        | 55            | 2                 | 23              | 59         | 12            | 49         |
| 藝術、娛樂及休閒服務業<br>Arts, entertainment & recreation                                   | 232               | 19        | 4          | 2         | 8             | —                 | 8               | 6          | 1             | 7          |
| 其他服務業<br>Other service activities                                                 | 142               | 8         | 4          | 2         | 4             | 1                 | —               | 7          | 1             | 5          |

Table 10-11 Injured Positions of the Person Suffering in Disaster of the Designated Industries  
Compile Reports and Statistics on Occupational Accidents by Industry(Cont.)

| 2025  |     |      |      |        |         |     |       |       |      |     |      |         | Unit : Case |        |
|-------|-----|------|------|--------|---------|-----|-------|-------|------|-----|------|---------|-------------|--------|
| 胸     | 肋骨  | 背    | 手    | 指      | 腹       | 臀   | 鼠蹊    | 股     | 膝    | 腿   | 足    | 内臓      | 全身          | 其他     |
| Chest | Rib | Back | Hand | Finger | Abdomen | Hip | Groin | Thigh | Knee | Leg | Foot | Viscera | Entire body | Others |
| 11    | 5   | 14   | 69   | 79     | 2       | 4   | —     | 6     | 40   | 25  | 106  | 1       | 1           | 22     |
| 5     | 2   | 9    | 34   | 71     | —       | 7   | 1     | 6     | 18   | 15  | 30   | 1       | —           | 10     |
| 8     | 8   | 12   | 57   | 125    | 2       | 4   | —     | 2     | 14   | 28  | 68   | 2       | 2           | 28     |
| 3     | —   | 4    | 38   | 63     | 1       | 9   | —     | 5     | 12   | 11  | 22   | —       | —           | 5      |
| 4     | 8   | 11   | 22   | 53     | 6       | 8   | —     | 2     | 11   | 18  | 22   | —       | —           | 9      |
| —     | 1   | —    | 4    | 10     | —       | —   | —     | —     | —    | 3   | 1    | —       | —           | —      |
| 4     | 1   | 5    | 53   | 69     | 2       | 3   | 1     | 1     | 15   | 12  | 22   | 2       | 2           | 12     |
| 1     | 1   | —    | 2    | 5      | —       | —   | —     | —     | —    | 3   | 6    | —       | —           | 2      |
| 5     | 1   | —    | 14   | 5      | —       | 1   | —     | —     | 8    | 5   | 3    | —       | —           | 2      |
| 9     | 4   | 12   | 47   | 31     | 2       | 7   | —     | 3     | 31   | 37  | 50   | —       | 1           | 21     |
| 17    | 20  | 22   | 64   | 91     | 9       | 21  | 1     | 5     | 34   | 59  | 89   | 5       | 5           | 27     |
| 52    | 21  | 95   | 343  | 256    | 21      | 63  | —     | 26    | 142  | 115 | 274  | 1       | 5           | 101    |
| 84    | 37  | 136  | 212  | 147    | 10      | 53  | 3     | 30    | 209  | 241 | 481  | 8       | 14          | 73     |
| 30    | 9   | 64   | 489  | 485    | 18      | 57  | —     | 16    | 108  | 123 | 269  | 2       | 3           | 122    |
| 10    | 7   | 7    | 22   | 7      | 1       | 9   | —     | 3     | 28   | 17  | 25   | 2       | 1           | 9      |
| 15    | 5   | 16   | 65   | 22     | 1       | 12  | —     | 4     | 62   | 63  | 83   | 2       | 1           | 26     |
| 5     | 8   | 3    | 49   | 7      | —       | 2   | —     | 3     | 24   | 12  | 44   | 1       | 2           | 4      |
| 7     | 5   | 7    | 42   | 25     | 1       | 7   | —     | 2     | 22   | 25  | 34   | —       | 2           | 14     |
| 28    | 21  | 23   | 116  | 69     | 1       | 20  | —     | 16    | 98   | 83  | 135  | 4       | 8           | 54     |
| 15    | 10  | 20   | 47   | 56     | 1       | 9   | —     | 4     | 41   | 49  | 63   | 1       | 4           | 12     |
| 3     | 1   | 6    | 18   | 17     | 2       | 6   | —     | 2     | 14   | 13  | 23   | —       | —           | 4      |
| 41    | 19  | 75   | 181  | 140    | 13      | 38  | 1     | 14    | 139  | 92  | 177  | 4       | 9           | 83     |
| 4     | 1   | 13   | 20   | 41     | 2       | 7   | —     | 2     | 17   | 16  | 46   | —       | —           | 8      |
| 3     | —   | 2    | 30   | 14     | 1       | 4   | —     | 7     | 10   | 10  | 21   | 1       | —           | 7      |