

表 13-1 引進移工在臺人數－按開放項目分

單位：人

年 底 別 End of year		總 計 Grand total	有效聘僱 許可移工 (註) Foreign workers with a valid employment permit (Remark)	產 業 移 工			
				計 Total	政府重大 公共工程 Governmental major construction projects	六行業 十五種職業 6 industries and 15 occupations	船 員 Crewmen
85年底	End of 1996	236,555	236,555	206,300	39,696	5,043	1,384
86年底	End of 1997	248,396	248,396	209,284	40,138	5,875	1,144
87年底	End of 1998	270,620	270,620	217,252	44,702	5,138	1,109
88年底	End of 1999	294,967	294,967	220,174	41,588	2,259	993
89年底	End of 2000	326,515	326,515	220,184	32,572	518	1,185
90年底	End of 2001	304,605	304,605	191,671	29,619	208	1,249
91年底	End of 2002	303,684	303,684	182,973	21,191	101	2,935
92年底	End of 2003	300,150	300,150	179,552	12,747	71	3,396
93年底	End of 2004	314,034	314,034	182,967	7,763	62	3,089
94年底	End of 2005	327,396	327,396	183,381	6,193	55	3,147
95年底	End of 2006	338,755	338,755	184,970	5,884	54	3,322
96年底	End of 2007	357,937	357,937	195,709	5,992	50	3,786
97年底	End of 2008	365,060	365,060	196,633	4,467	50	4,865
98年底	End of 2009	351,016	351,016	176,073	2,725	50	6,452
99年底	End of 2010	379,653	379,653	193,545	2,833	50	7,745
100年底	End of 2011	425,660	425,660	227,806	3,313	6	8,670
101年底	End of 2012	445,579	445,579	242,885	2,630	4	9,313
102年底	End of 2013	489,134	489,134	278,919	2,848	4	9,788
103年底	End of 2014	551,596	551,596	331,585	4,318	4	10,316
104年底	End of 2015	587,940	528,095	336,363	5,875	—	7,594
105年底	End of 2016	624,768	562,017	357,997	5,531	—	7,710
106年底	End of 2017	676,142	615,168	398,295	4,260	—	9,297

年 底 別 End of year		總 計 Grand total	有效聘僱 許可移工 (註) Foreign workers with a valid employment permit (Remark)	產 業 移 工			
				計 Total	政府重大 公共工程 Governmental major construction projects	船 員 Crewmen	三K行業專案 3 K industries
107年底	End of 2018	706,850	646,474	422,256	3,286	9,658	297,134
108年底	End of 2019	718,058	662,788	433,054	3,689	9,900	302,446
109年底	End of 2020	709,123	644,014	426,495	5,348	8,693	296,218
110年底	End of 2021	669,992	598,247	405,419	5,700	6,967	280,791
111年底	End of 2022	728,081	646,165	458,203	12,044	8,460	303,745
112年底	End of 2023	753,430	664,214	463,229	17,764	9,028	302,919
113年底	End of 2024	820,083	724,805	510,138	20,259	9,250	317,158
114年底	End of 2025	866,275	766,212	540,662	19,440	9,287	324,001

資料來源：勞動部勞動力發展署。

說明：1. 本表係依就業服務法第46條第1項第8款至第10款規定工作之外國人。(其餘說明接p382-p383)

附註：103年以前產業移工及社福移工二項資料均包含有效聘僱許可及聘僱許可失效者，104年起依移工聘僱許可狀況編列統計，僅有效聘僱許可者區分為產業移工及社福移工；107年起產業移工之開放項目變更，相關統計配合修正。

Table 13-1 Foreign Workers in Taiwan by Various Type

Unit : Person

Foreign workers in productive industries							
六十八種行業 68 industries	七十三種行業 73 industries	陶瓷等六行業 Chinaaware etc., 6 industries	新廠及 擴充設備案 New and expanded firms	經濟部加工 出口區及科 學園區專案 EPZ and SBIP	三K行業專案 3 K industries	重大投資 製造業 Major investing manufacturing	重大投資 營造業 Major investing construction
18,773	25,452	23,633	34,060	4,165	19,513	28,891	1,355
17,636	16,107	19,534	37,018	4,607	3,428	36,160	1,405
16,093	6,032	11,860	26,871	3,816	1,045	49,718	2,164
12,785	892	1,438	7,251	467	146	67,128	2,929
6,469	352	360	1,393	371	86	65,916	3,241
2,292	207	192	459	212	51	50,520	2,502
738	182	157	237	98	54	47,900	961
387	158	135	193	18	50	47,226	301
245	152	125	187	6	45	44,261	3,335
178	147	117	168	6	45	40,379	6,087
153	143	109	154	6	2,495	36,915	4,927
143	138	106	153	6	11,541	34,705	1,677
152	138	105	153	6	31,806	28,762	810
166	138	105	152	5	41,767	23,098	346
168	136	104	151	5	72,556	19,039	237
54	30	27	51	2	137,775	11,450	193
25	22	20	38	1	181,339	5,038	155
23	22	20	38	1	216,678	1,871	438
18	21	20	37	—	246,416	835	482
—	—	—	—	—	244,168	133	88
—	—	—	—	—	259,038	31	—
—	—	—	—	—	282,642	8	66
Foreign workers in productive industries							
重大投資製造業 Major investing manufacturing	重大投資營造業 Major investing construction	製造業兩年 期滿重整 Quota readjusted two years after initial allocation of manufacturing	傳統製造業 Traditional manufacturing	特殊時程產業 Specific timeframe industries	附加移工 Extra workers		
1	121	12,595	8	47	95,225		
1	173	13,376	5	14	98,625		
—	192	13,688	2	1	97,628		
—	162	12,849	1	1	94,802		
—	1,630	12,441	—	1	114,500		
—	3,112	12,534	—	1	110,129		
—	3,764	13,153	—	—	125,757		
—	4,801	14,032	—	—	142,104		

Source : Workforce Development Agency, MOL.

Note : 1.The foreign workers in the table include the foreign workers stipulated in accordance with Subparagraphs 8~10 of Paragraph 1 of Article 46 of the Employment Services Act.(other notes can be found on p382-p383)

Remark : The data of foreign workers in productive industrial and social welfare before 2014 included "Foreign workers with a valid employment permit", "Foreign workers whose employment permit has become invalid". In statistics beginning from 2015 about the employment permit situation of foreign workers, and only "Foreign workers with a valid employment permit" are divided into productive industrial and social welfare. From 2018, the various type for productive industrial workers have changed, and relevant statistics have been revised accordingly.

表 13-1 引進移工在臺人數－按開放項目分(續)

單位：人

年 底 別 End of year		產 業 移 工					
		七行業專案 7 industries	製造業兩年 期滿重整 Quota readjusted two years after initial allocation of manufacturing	傳統製造業 Traditional manufacturing	非傳統製造業 Non-traditional manufacturing	特殊時程 產業 Specific timeframe industries	附加移工 Extra workers
85年底	End of 1996	4,335	—	—	—	—	—
86年底	End of 1997	3,304	22,928	—	—	—	—
87年底	End of 1998	1,395	47,309	—	—	—	—
88年底	End of 1999	142	81,915	241	—	—	—
89年底	End of 2000	41	101,972	5,587	121	—	—
90年底	End of 2001	17	93,405	10,361	377	—	—
91年底	End of 2002	15	92,121	15,706	577	—	—
92年底	End of 2003	14	91,728	22,206	922	—	—
93年底	End of 2004	13	91,820	30,046	1,818	—	—
94年底	End of 2005	12	87,657	36,163	3,027	—	—
95年底	End of 2006	9	83,721	43,545	3,533	—	—
96年底	End of 2007	9	83,084	48,236	3,641	2,442	—
97年底	End of 2008	9	72,517	42,918	3,077	6,798	—
98年底	End of 2009	9	59,342	31,641	1,834	8,243	—
99年底	End of 2010	9	51,167	26,144	1,461	11,740	—
100年底	End of 2011	2	35,892	17,071	827	12,443	—
101年底	End of 2012	2	23,394	9,107	405	11,392	—
102年底	End of 2013	2	17,116	4,152	167	9,110	16,635
103年底	End of 2014	1	15,556	1,725	49	6,715	44,435
104年底	End of 2015	—	11,817	381	5	4,067	60,170
105年底	End of 2016	—	10,658	137	1	1,716	69,652
106年底	End of 2017	—	11,600	21	—	326	86,052

年 底 別 End of year		產 業 移 工					
		國內新增 投資案 Domestic new investment projects	臺商回臺 投資案 Investment in Taiwan by over- seas Taiwanese businesses	屠宰工作 Slaughtering	農、林、牧或 養殖漁業工作 Agriculture, forestry, animal husbandry or aquaculture work	外展農務 工作 Outreaching agricultural job	外展製造 工作 Outreach manufacturing job
107年底	End of 2018	589	2,797	795	—	—	—
108年底	End of 2019	424	3,306	1,080	6	9	—
109年底	End of 2020	246	2,801	1,342	39	297	—
110年底	End of 2021	85	2,106	1,276	360	319	—
111年底	End of 2022	21	1,429	1,748	1,563	621	—
112年底	End of 2023	4	1,195	2,003	3,037	1,432	—
113年底	End of 2024	—	690	2,037	7,521	2,267	—
114年底	End of 2025	—	550	1,944	11,479	2,605	—

說明：2.「有效聘僱許可移工」包含合法聘僱移工及已入境在臺尚未完成聘僱等移工。
3.「聘僱許可失效移工」包含行蹤不明及聘僱關係終止等移工。
4.「製造業兩年期滿重整」包括六行業十五種職業、六十八種行業等期滿重新申請，及就業服務法第59條轉換雇主或期滿重新申請。
5.「其他」包含六行業十五種職業、六十八種行業、七十三種行業、陶瓷等六行業、新廠及擴充設備案、經濟部加工出口區及科學園區專案、七行業專案、非傳統製造業等。

Table 13-1 Foreign Workers in Taiwan by Various Type(Cont.)

Unit : Person

Foreign workers in productive industries			社福移工 Foreign workers in social welfare			聘僱許可 失效移工 Foreign workers whose employment permit has become invalid
國內新增 投資案 Domestic new investment projects	臺商回臺 投資案 Investment in Taiwan by over- seas Taiwanese businesses	屠宰工作 Slaughtering	計 Total	看 護 工 Nursing workers	家庭幫傭 Home-maids	
—	—	—	30,255	16,308	13,947	—
—	—	—	39,112	26,233	12,879	—
—	—	—	53,368	41,844	11,524	—
—	—	—	74,793	67,063	7,730	—
—	—	—	106,331	98,508	7,823	—
—	—	—	112,934	103,780	9,154	—
—	—	—	120,711	113,755	6,956	—
—	—	—	120,598	115,724	4,874	—
—	—	—	131,067	128,223	2,844	—
—	—	—	144,015	141,752	2,263	—
—	—	—	153,785	151,391	2,394	—
—	—	—	162,228	159,702	2,526	—
—	—	—	168,427	165,898	2,529	—
—	—	—	174,943	172,647	2,296	—
—	—	—	186,108	183,826	2,282	—
—	—	—	197,854	195,726	2,128	—
—	—	—	202,694	200,530	2,164	—
6	—	—	210,215	208,081	2,134	—
196	441	—	220,011	217,858	2,153	—
834	1,231	—	191,732	190,107	1,625	59,845
972	2,211	340	204,020	202,502	1,518	62,751
976	2,571	476	216,873	215,313	1,560	60,974

Foreign workers in productive industries			社福移工 Foreign workers in social welfare			聘僱許可 失效移工 Foreign workers whose employment permit has become invalid
一般營造業 General construction	廢棄物及資源物 回收處理工作 Waste and resource recycling and processing work	其 他 Others	計 Total	看 護 工 Nursing workers	家庭幫傭 Home-maids	
—	—	—	224,218	222,691	1,527	60,376
—	—	—	229,734	228,320	1,414	55,270
—	—	—	217,519	216,244	1,275	65,109
—	—	—	192,828	191,745	1,083	71,745
—	—	—	187,962	186,810	1,152	81,916
71	—	—	200,985	199,466	1,519	89,216
8,282	—	—	214,667	212,805	1,862	95,278
10,041	378	—	225,550	223,562	1,988	100,063

Note : 2. "Foreign workers with a valid employment permit" include legally employed foreign workers and those who are in Taiwan but have not completed required employment procedures.

3. "Foreign workers whose employment permit has become invalid" include foreign workers who have been absent from work and out of contact and those whose employment relationship has been terminated.

4. "Quota readjusted two years after initial allocation of manufacturing" involve 6 industries and 15 occupations, and 68 industries etc, which also contain the foreign worker shift to work for a new employer or to engage in new work as referred to the Article 59 of Employment Service Act.

5. "Others" includes 6 industries and 15 occupations, 68 industries, 73 industries, Chinaware etc., 6 industries, New and expanded firms, EPZ and SBIP, 7 industries, Non-traditional manufacturing.